



TO: ALL HOLDERS OF INLET COWL ASSY COMPONENT MAINTENANCE MANUAL 71-11-02

REVISION NO. 6 DATED MAR 01/98

HIGHLIGHTS

All data formerly in manual 71-11-11 is included in this manual 71-11-02.

Pages which have been added or revised are outlined below together with the highlights of the revision.

CHAPTER/SECTION  
AND PAGE NO.

501

DESCRIPTION OF CHANGE

Clarified check section nondestructive test check requirements.

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HIGHLIGHTS

01.1

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## INLET COWL ASSEMBLY (CF6)

PART NUMBER 314T1010-1SP,-8SP,-9SP,-10SP  
314T1325-5SP

COMPONENT MAINTENANCE MANUAL  
WITH  
ILLUSTRATED PARTS LIST

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
71-0022 71-0034	71-1	PRR B10136 PRR B10219-1 PRR B10362-1  PRR C12029-1 PRR B10822 PRR B10750-1 PRR B11349 PRR C12266-1	APR 10/82 APR 10/82 APR 10/82 JUL 10/85 JUL 10/85 JUL 10/85 JUL 10/85 APR 10/86 APR 10/86 APR 10/87
71-0022-R4	71-8	PRR C12320 PRR C12320-1	JAN 01/89 JAN 01/89 APR 01/90 JAN 01/92

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TR & SB RECORD

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MAINTENANCE MANUAL

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1019	JAN 01/89	01.1	1061	JAN 01/89	01.1
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1029	OCT 01/87	01	1071	JAN 01/89	01.101
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## INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- |  |                              |
|--|------------------------------|
| 1. Title Page                                      | 4. List of Effective Pages   |
| 2. Record of Revisions                             | 5. Table of Contents         |
| 3. Temporary Revision &<br>Service Bulletin Record | 6. Introduction              |
|  | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote \*[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, and a list of applicable standard Boeing practices (Chapter 20).

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

For repair of structural components, refer to the appropriate Structural Repair Manual.

Verification:

Assembly 12/12/85  
Disassembly 12/12/85

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INTRODUCTION

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INLET ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The inlet assembly forms an entry duct which is designed to ensure optimum entry of air to the engine under varying conditions of aircraft operation. The structure consists of an outer Graphite/Epoxy/Honeycomb panel, inner acoustic panels, and a leading edge lip assembly. A TAI duct assembly brings hot air from the engine to the leading edge lip assembly to prevent icing.

2. Leading Particulars (approx)

- A. Diameter -- 106 inches
- B. Length -- 60 inches
- C. Weight -- 500 pounds

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DESCRIPTION & OPERATION

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DISASSEMBLY

1. Disassembly (IPL Fig. 2)

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

NOTE: Position nose cowl assembly with the inlet lip skin on the floor or work bench to accomplish DISASSEMBLY/ASSEMBLY steps. Use suitable protection to prevent damage during the maintenance steps.

NOTE: Constant upward force is required to separate and raise the aft bulkhead from the assembly. Wooden or plastic wedges may be driven in-between the parts, with care, to aid in separation.

- A. Remove panel assembly (150).
- B. Deleted
- C. Remove panel assembly (5).
- D. Remove tee installation (185).
- E. Deleted
- F. Remove panel assembly (510) as follows:

NOTE: To maintain axial and radial alignment of lip assembly (270) and aft bulkhead assembly (360) remove only one panel assembly (525, 530, 535) at a time. The aft bulkhead assy (360) must be removed each time a panel assembly (525, 530, 535) is removed. Exercise care in work techniques as not to move or shift the Inlet assembly when panels or aft bulkhead have been removed, as motion may cause misalignment between the bulkhead, panels and/or lip skins. If more than one panel assembly (525, 530, 535) is to be removed for repair or replacement install previously removed panel assembly (525, 530, 535) per Assembly Section, then remove next panel.

- (1) Remove bolts (275, 280) and collars (285) common to panel assembly (525, 530, 535) being removed and lip assembly (270).
- (2) Remove nut (500) and retainer (505).

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- (3) Remove bolts (475, 480), collars (485), and rivets (507) common to all panels assemblies (525, 530, 535) and aft bulkhead assembly (360). The individual panel assembly (525, 530, 535) can now be removed.

NOTE: A parting agent was used on the panel assemblies during assembly to facilitate removal, shims (490, 495) remain with panel.

- (4) Remove bolts (515) and collars (520) common panel assembly (525, 530, 535) being removed and splice plates (521, 522, 523).
- (5) Record exact location and thickness of shims (490, 495) to facilitate assembly. Remove shim only if panel is being replaced and salvaged for reuse.
- (6) Remove remaining surface sealant from remaining structure and prepare surface to receive new fay surface seals during assembly.

G. Deleted

H. Disassembly bulkhead assembly (360) as follows:

CAUTION: DOOR ASSEMBLY (430) IS A PRESSURE RELIEF DOOR AND SHOULD NOT BE USED AS AN ACCESS DOOR. REMOVE WITH CARE TO AVOID DAMAGE TO DOOR ASSEMBLY.

- (1) Remove door assembly (430).
- (2) Disassemble components of web assembly (390) as required.

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DISASSEMBLY

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CLEANING

CAUTION: DO NOT VAPOR DEGREASE GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts in accordance with standard industry practices (Ref 20-30-03) except for graphite/aramid epoxy structures and bearings.

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CHECK

1. Do a visual check for any obvious damage on all parts according to standard industry practices. Do penetrant check, ultrasonic check or tap test if the visual check indicates possible damage to the parts listed.
2. Penetrant check per 20-20-01 -- Tube assembly (110), vent fitting (145), and tees (230, 235).
3. Check honeycomb and bonded parts for evidence of delamination, internal moisture, scratches, and contour defects.
  - A. If you see delamination or impact damage on a visual check, do an ultrasonic check or a tap test to find all of the damage.

NOTE: For the tap test use a solid metal disk and tap the surface area lightly but firmly. Void areas will produce a dull sound as opposed to a sharp ring on a solid bonded area. Refer to 767 Nondestructive Test Manual, Part 1, 51-05-01.
  - B. Examine areas suspected of containing water radiographically or by thermography as shown in 767 Nondestructive Test Manual, Part 9, 51-00-01.
4. Refer to 767 Structural Repair Manual, 54-11-01 and 54-11-02, for allowable damage and repair data.

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CHECK

01.1

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REPAIR – GENERAL

1. Content

- A. Repair, refinish, and replacement procedures as applicable, are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
314T1016-1	FITTING INSTL	1-1
- - -	MISCELLANEOUS PARTS	2-1

2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs.

- 20-30-02 Stripping of Protective Finishes
- 20-30-03 General Cleaning Procedures
- 20-41-01 Decoding Table for Boeing Finish Codes
- 20-41-02 Application of Chemical and Solvent Resistant Finishes
- 20-43-01 Chromic Acid Anodizing
- 20-44-01 Application of Abrasion Resistant Finishes
- 20-50-01 Bolt and Nut Installation
- 20-50-03 Bearing Installation and Retention
- 20-50-11 Applcation of Aerodynamic Smoothing Sealant

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Coating, Teflon filled -- BMS 10-86, type 1 white (Ref 20-60-02)
- B. Enamel -- BMS 10-11, type 2, BAC702 white gloss (Ref 20-60-02)  
-- BMS 10-60, type 2 gloss (Ref 20-60-02)
- C. Primer -- BMS 10-11, type 1 (Ref 20-60-02)  
-- BMS 10-79, type 2 (Ref 20-60-02)  
-- Desoto high temperature polyurethane (Ref 20-60-02)
- D. Sealant -- BMS 5-95 (Ref 20-60-04)
- E. Surfacer -- Dexter 8-W-5 (Ref 02-60-02)

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FITTING INSTALLATION - REPAIR 1-1

314T1016-1

**NOTE:** Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing (265) Replacement

- A. Remove nutplate (250).
- B. Remove bushing.
- C. Install bushing per 20-50-03.
- D. Fillet seal entire periphery of bushing flange using BMS 5-95 sealant.

2. Filler (260) Replacement

- A. If needed remove old filler.
- B. Install new filler and machine hole in line with hole in inlet assembly for bushing (265). Diameter to be 0.4997-0.5003 inch with a surface roughness of 63 microinch.

3. Shim (255) Replacement

- A. If needed remove old shim.
- B. Install new shim and machine hole in shim concentric to hole in filler (260), but thru shim only. Diameter to be 0.6406-0.6456 inch.

4. Refinish

- A. Shim (255) -- Chemically treat all surfaces (colored film) (F-17.07). Apply DeSoto high temperature polyurethane primer (F-19.43) all over. Material: Alum alloy.
- B. Filler (260) -- Chromic acid anodize, type 1 (F-17.04) and apply DeSoto high temperature polyurethane primer (F-19.43) all over. Material: Alum alloy.

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MISCELLANEOUS PARTS - REPAIR 2-1

NOTE: Deleted

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Repair of parts in Fig. 601 consists of restoration of original finish.

ITEM	MATERIAL	FINISH
<u>IPL Fig. 2</u> Panel assy (5,150)	Graphite/Kevlar	Exterior: Apply Dexter 8-W-5 surfacer if necessary to fill pin holes. Apply one coat BMS 10-79, type 2 primer (F-19.46). Apply BMS 10-60, type 2 gloss enamel, color per operator's color scheme. Interior: Apply no finish (F-25.01).
Filler (100,105)	Alum alloy	Chemically treat all surfaces (colored film) (F-17.07). Apply DeSoto high temperature polyurethane primer (F-19.43) all over.
Vent fitting (145)	Alum alloy	Chromic acid anodize, type 1 or sulfuric acid anodize, type 2 (F-17.05). Apply one coat BMS 10-79, type 2 primer (F-19.46). Apply BMS 10-60, type 2 gloss enamel, color BAC702 white gloss (F-21.03) all over.
Tee (230,235)	Alum alloy	Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel BAC702 white gloss (F-21.03) all over.

Refinish Details  
Figure 601 (Sheet 1)

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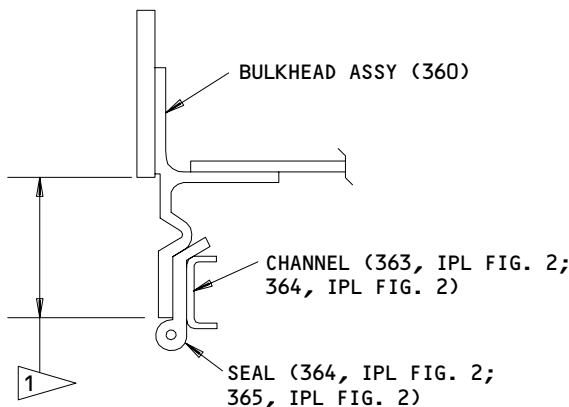
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ITEM	MATERIAL	FINISH
Channel [(363, IPL Fig. 1), (364, IPL Fig. 2)]	Alum alloy	Chemically treat colored film and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.
Bulkhead assy (360)		See Fig. 602.
Web assy (390), Door (460)	Alum alloy	See Fig. 603.
Splice plate (521, 522, 523)	Alum alloy	Chromic acid anodize type 1 and apply one coat of primer, BMS 10-11, type 1 (F-18.13).

Refinish Details  
 Figure 601 (Sheet 2)



1 APPLY BMS 10-86, TYPE I WHITE PER 20-44-01, TYPE 27 (SRF-14.9624) ENTIRE CIRCUMFERENCE OF BULKHEAD ASSEMBLY. EXCEPT END FINISH 0.10-0.30 INCH PAST BEGINNING OF 0.071 INCH JOGGLES. THICKNESS OF FINISH IN COUNTERSINKS WILL BE SUCH THAT WHEN FASTENERS ARE INSTALLED THE HEAD OF FASTENERS WILL BE FLUSH OR 0.010 INCH BELOW SURFACE.

Refinish of Bulkhead Assembly  
 Figure 602

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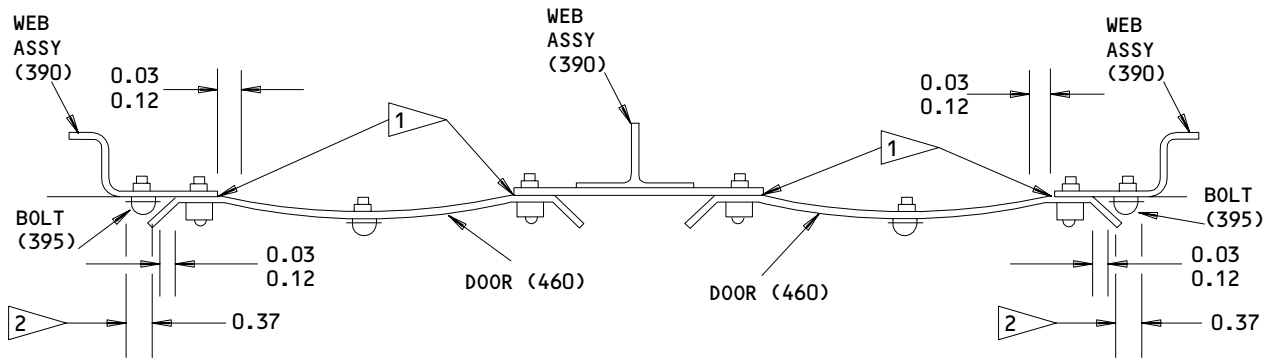
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1 APPLY BMS 10-86, TYPE I WHITE PER 20-44-01, TYPE 27 (SRF-14.9624), TO SURFACE OF WEB ASSEMBLY (390) FAYING WITH DOOR (460) EXTENDING FINISH 0.03-0.12 INCH BEYOND DOOR. ALSO APPLY FINISH TO SURFACE OF DOOR FAYING WITH WEB ASSEMBLY AND EXTENDING 0.03-0.12 INCH BEYOND 4.25-INCH HOLE IN WEB ASSEMBLY. FINISH THICKNESS TO BE 0.010-0.015 INCH.

2 APPLY NO FINISH ON 0.37-INCH DIAMETER AREA CENTERED ON HOLES FOR BOLT (395)

ALL DIMENSIONS ARE IN INCHES

Refinish of Web Assembly and Door  
Figure 603

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REPAIR 2-1

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ASSEMBLY

1. Material

NOTE: Equivalent substitutes may be used.

- A. Deleted.
- B. Adhesive -- BMS 5-14 (Ref 20-60-04)  
-- BMS 5-36 (Ref 20-60-04)
- C. Grease -- BMS 3-24 (Ref 20-60-03)
- D. Parting agent -- 4A-183 (Ref 20-60-04) (Optional: vinyl cyclohexanone)  
(Ref 20-60-04))
- E. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
- F. Sealant -- BMS 5-79 (BMS 5-95 optional) (Ref 20-60-04)  
-- BMS 5-63 (Ref 20-60-04)  
-- BMS 5-95 (Ref 20-60-04)
- G. Solvent -- Methyl Ethyl Ketone (MEK) (Ref 20-60-01)

2. Assembly

|

- A. Use standard industry practices for assembly of this component plus the following procedures.
- B. Assemble bulkhead assembly (360) as follows:

CAUTION: DOOR ASSEMBLY (430) IS A PRESSURE RELIEF DOOR AND SHOULD NOT BE USED AS AN ACCESS DOOR. HANDLE WITH CARE TO AVOID DAMAGE TO DOOR ASSEMBLY.

- (1) Apply BMS 10-11, type 1 primer to clip (455) and install wet on door (460).
- (2) Apply BMS 10-11, type 1 primer to nutplates (410, 420) and install wet.
- (3) Install stud (425) into nutplate (420) and tighten until there is no play in the clip perpendicular to web assembly (390). There will be play radially to the limit of the float of the nut in the nutplate.

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C. Deleted

D. Install fitting installation (240) as follows:

- (1) Install nutplate (250) with wet primer BMS 10-11, type 1. Omit primer from threads.

E. Install panel assembly (510) as follows:

**NOTE:** Replacement panel assemblies (525, 530, 535) arrive with holes drilled undersize for bolts (475, 480, 515). All other holes have been omitted. If original panel assembly (525, 530, 535) is being re-installed proceed to E.(3).

- (1) Install previously removed shims (490, 495) in locations referenced in disassembly by bonding to panel assembly (525, 530, or 535) with sealant, BMS 5-79. Allow to cure.

**CAUTION:** WHEN INSTALLING A REPLACEMENT PANEL, THE EXISTING TWO PANELS MUST BE INSTALLED, ALONG WITH THE AFT BULK HEAD, TO MEET GAP AND STEP REQUIREMENTS BEFORE TRANSFERRING EXISTING FASTENER HOLES TO THE NEW PANEL.

- (2) Locate panel assembly (525, 530, or 535) to obtain gaps shown in Fig. 701 and enlarge existing holes to dimensions shown below. Install temporary fasteners in holes to maintain proper alignment and transfer hole locations for bolts (275, 280) and rivets (507). Enlarge holes for bolts (275, 280) and rivets (507) to dimensions shown below.

- (a) Bolts (275, 280) -- 0.190-0.194 inch diameter, countersink 100 degrees for head
- (b) Bolts (475, 480) -- 0.250-0.254 inch diameter countersink 100 degrees for head
- (c) Bolts (515) -- 0.250-0.254 inch diameter, countersink 100 degrees head
- (d) Rivets (507) -- 0.191-0.202 inch diameter, countersink 100 degrees for head

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- (3) Apply removable faying surface seal of BMS 5-79 sealant between shims (490, 495) and bulkhead assembly (360); and between panel assembly (525, 530, or 535) and splice plates (521, 522, or 523).
    - (a) Apply parting agent to bulkhead assembly (360) and panel assembly (525, 530, or 535). Let parting agent cure.
    - (b) Apply sealant to shims (490, 495) and splice plates (521, 522, or 523) and install panel assembly (525, 530, or 535).
  - (4) Install bolts (475, 480) with sealant, BMS 5-79 under heads of bolts. Maximum gap before fastener pull up to be 0.010 inch. Fillet seal collar (485) with sealant, BMS 5-79.
  - (5) Install bolts (275, 280).
  - (6) Install bolts (515) with sealant, BMS 5-79 under heads of bolts. Maximum gap before fastener pull up to be 0.010 inch. Fillet seal collar (520) with sealant, BMS 5-79.
  - (7) Install rivets (507) with primer, BMS 10-11, type 1.
  - (8) Install nut (500) and retainer (505).
- F. Install duct installation (40) as follows:
- (1) Apply faying surface seal of BMS 5-63 sealant between filler (105) and bulkhead assembly (360).
- G. Install nutplates (22, 25, 27, 30, 32, 35, 37, 167, 170, 172, 175, 180, 268) and rivets (19, 20, 165, 167, 267) with wet primer, BMS 10-11, type 1. Omit primer from threads of nutplates. Omit primer from nutplates (22A, 25A, 30A, 35A, 37A, 167A, 170A, 172A, 175A, 177A, 180A) and their attaching rivets.
- H. Install panel assemblies (5, 150) as follows:
- (1) Use shim (18) if and as required. Bond to lip assembly (270) as follows:
    - (a) Bond with BMS 5-14 adhesive as follows:
      - 1) Thin BMS 5-14 by 50 percent using MEK. EC 776 may be used as an optional material and requires no thinning.

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- 2) Apply a thin even coat of adhesive to both faying surfaces.
- 3) Allow adhesive to air dry for 10 minutes or until the surface is tacky but does not transfer to the knuckle when touched.
- 4) Assemble parts and apply 5 psi pressure.
- 5) Heat seal by bringing glue line to 250–260°F for 30 seconds while pressure is applied.
- 6) Excess BMS 5–14 may be removed with MEK.

NOTE: After curing, BMS 5–14 material is difficult to remove.

WARNING: AVOID SPILLING ADHESIVE ON SKIN OR CLOTHING. ADHESIVE WILL PRODUCE A THIN COAT OF SOLID WHICH MAY CAUSE PERSONAL INJURY UPON REMOVAL.

CAUTION: ADHESIVE MUST BE KEPT IN SEALED CONTAINERS AND LEFT OPEN ONLY FOR THE SHORTEST POSSIBLE TIME. ADHESIVE IS VERY HYGROSCOPIC AND CURES WHEN CONTAMINATED WITH MOISTURE.

(b) Optional: Bond with BMS 5–36 adhesive as follows:

- 1) Solvent clean per 20–30–03 using MEK.
- 2) Apply BMS 5–36 adhesive to one faying surface. Spread as thin as possible using a glass rod or other similar tool.
- 3) Assemble immediately. Final adjustment should be made seconds after contact due to the rapid setting of the adhesive. Apply sufficient pressure to ensure good contact of the mating surfaces until the bond has set.
- 4) Most bonds are sufficiently cured after 1 hour at 75 ± 5°F, to allow normal handling.

(2) Assembly tee installation (185) as follows:

- (a) Install nutplates (215, 220, 225) with wet primer, BMS 10–11, type 1. Omit primer from threads.
- (b) Position panel assembly (5).

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- (c) Attach tee installation to panel assembly (5) as follows:
    - 1) Apply removable faying surface seal of BMS 5-79 sealant between tee assemblies (190, 195) and outer skin panel assembly(s).
      - a) Apply parting agent to panel assembly(s) and let cure.
      - b) Apply sealant BMS 5-79 to Tee assemblies (190, 195). Omit sealant from nutplates (215, 220, 225).
    - 2) Apply BMS 3-24 grease to bolts (200, 205) and install.
  - (3) Apply BMS 3-24 grease to bolts (7, 10, 12, 15, 16) and install.
  - (4) Install vent assembly (125) onto panel assembly (150) using bolt (130).
  - (5) Apply removable faying surface seal of sealant, BMS 5-79 between tee assemblies (190, 195) and outer skin panel assembly (150).
    - (a) Apply parting agent to panel assembly (150) and let cure.
    - (b) Apply sealant, BMS 5-79 to tee assemblies (190, 195). Omit sealant from threads of nutplates (215, 220, 225).
  - (6) Apply BMS 3-24 grease to bolts (152, 155, 157, 158, 160) and install.
  - (7) To allow for flow of static electricity, degrease every fourteenth bolt (10, 155) fastening panel assemblies (5, 150) to bulkhead assembly (350) and every eighth bolt (10, 155) fastening panel assemblies to lip assembly (270) as well as bolt (202).
- I. After assembly of inlet assembly (1, 2) surface shown in Fig. 701 is to be flat to within 0.020 inch.
- J. For aerodynamic smoothness requirements see Fig. 702.
- (1) Seal gaps on inside diameter of acoustic panel assembly (510) using BMS 5-79 sealant. Fill gaps to a depth of 0.25-0.50 inch.
  - (2) Fill entire length of remaining gaps shown in Fig. 702 and smooth sealant per 20-50-11.

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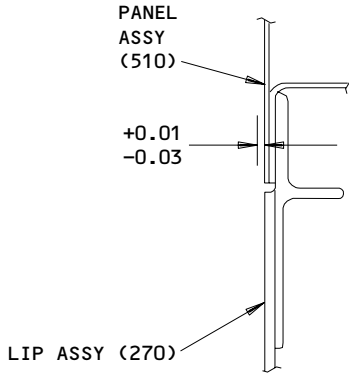
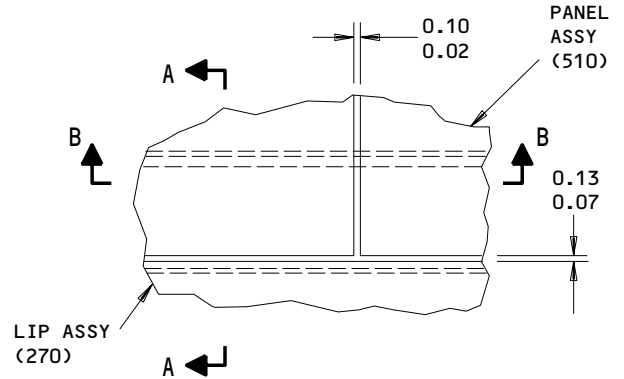
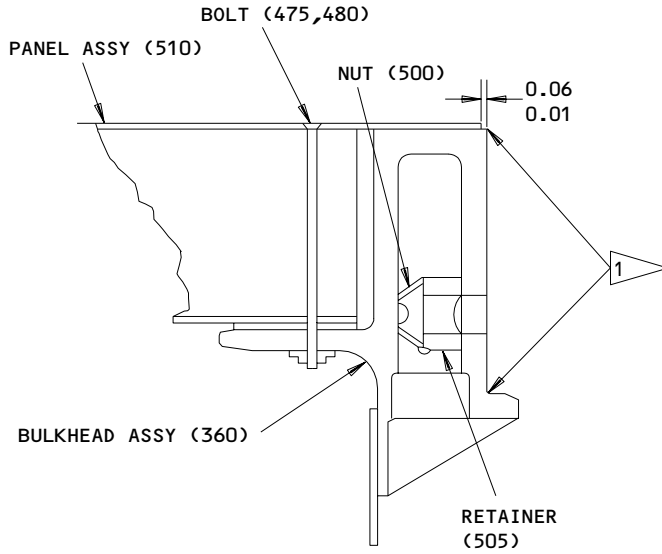
- (3) Touch-up finish by applying gloss enamel, BMS 10-60, type 2 in operators choice of color to boltheads and sealant filling gaps around panel assemblies (5, 150). No enamel allowed on Lip assembly (270) or aft bulkhead assembly (360).

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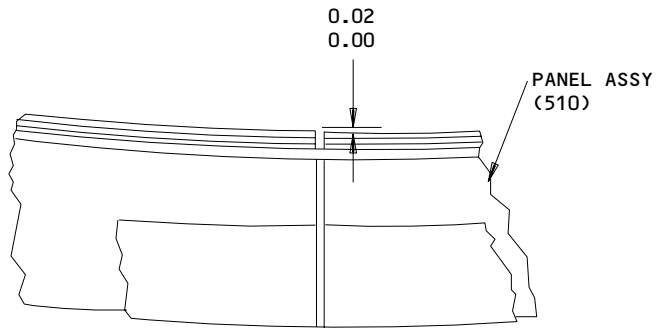
ASSEMBLY  
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A-A



B-B

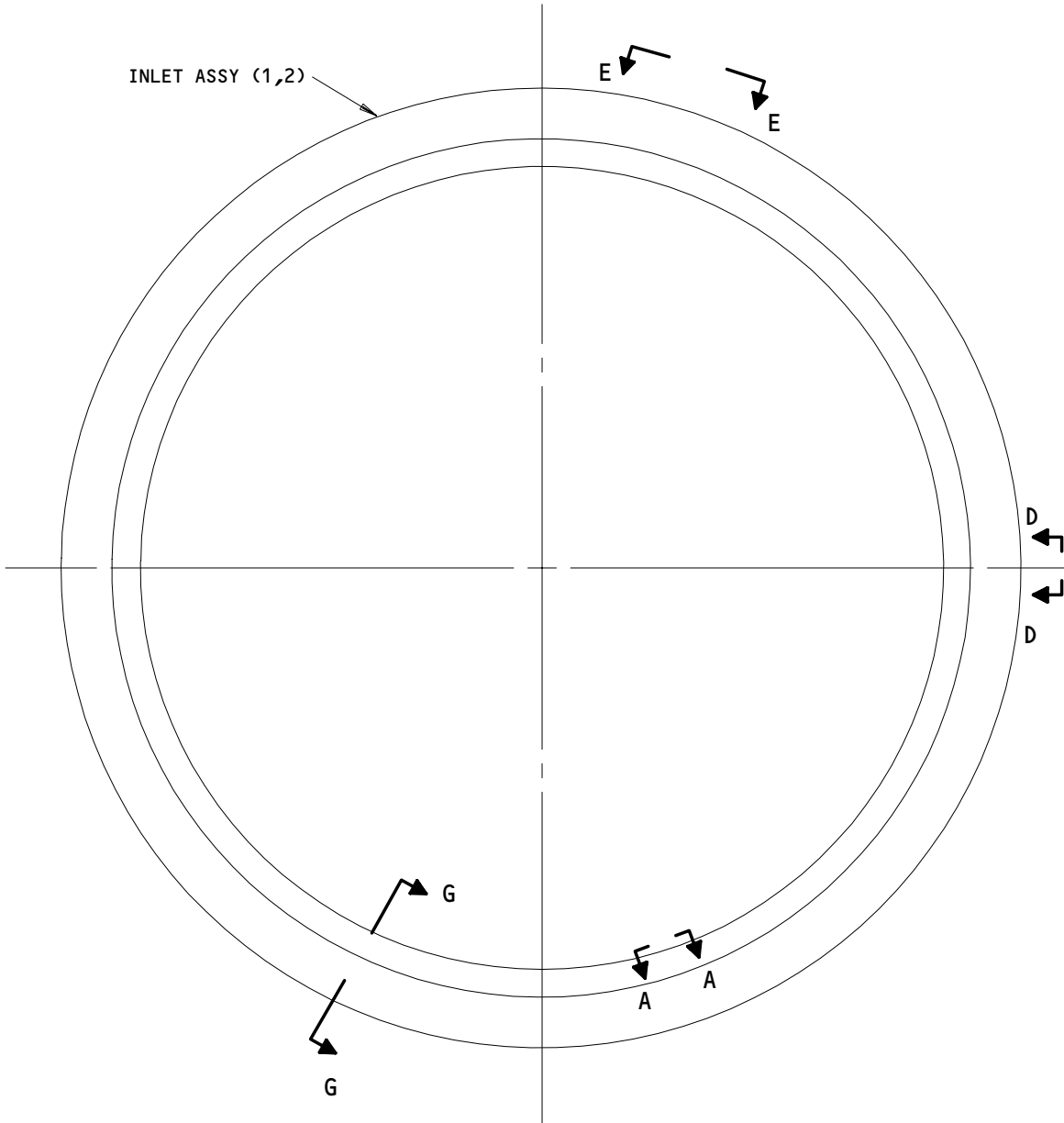
1 AFTER ASSEMBLY THIS SURFACE TO BE FLAT WITHIN 0.020 INCH.

ALL DIMENSIONS ARE IN INCHES

Flatness Requirement  
Figure 701

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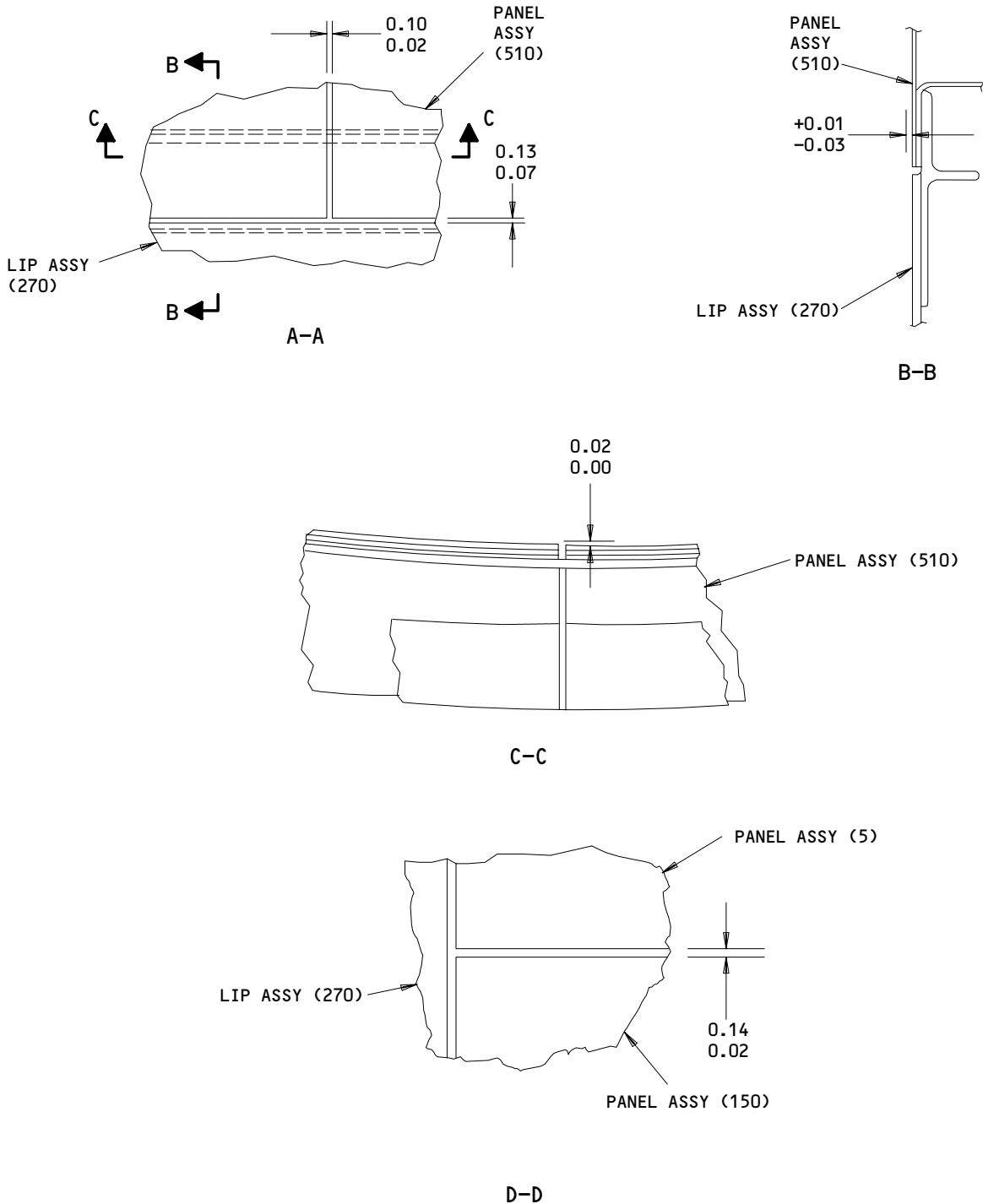


Aerodynamic Smoothness Requirements  
Figure 702 (Sheet 1)

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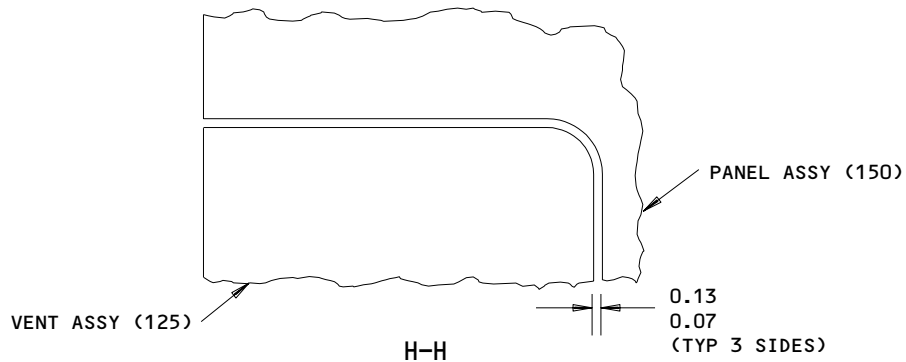
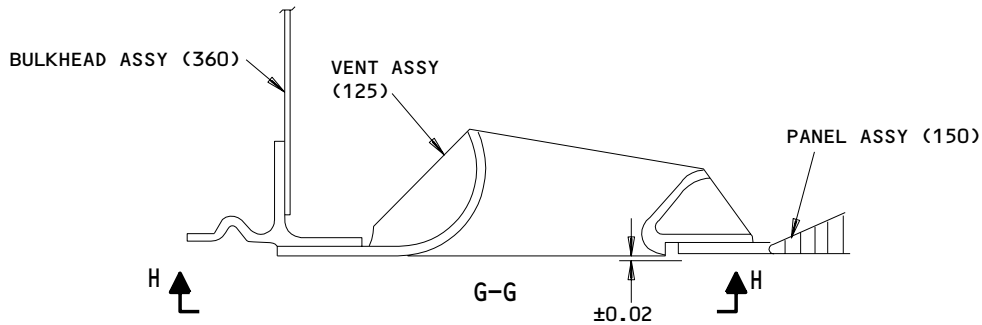
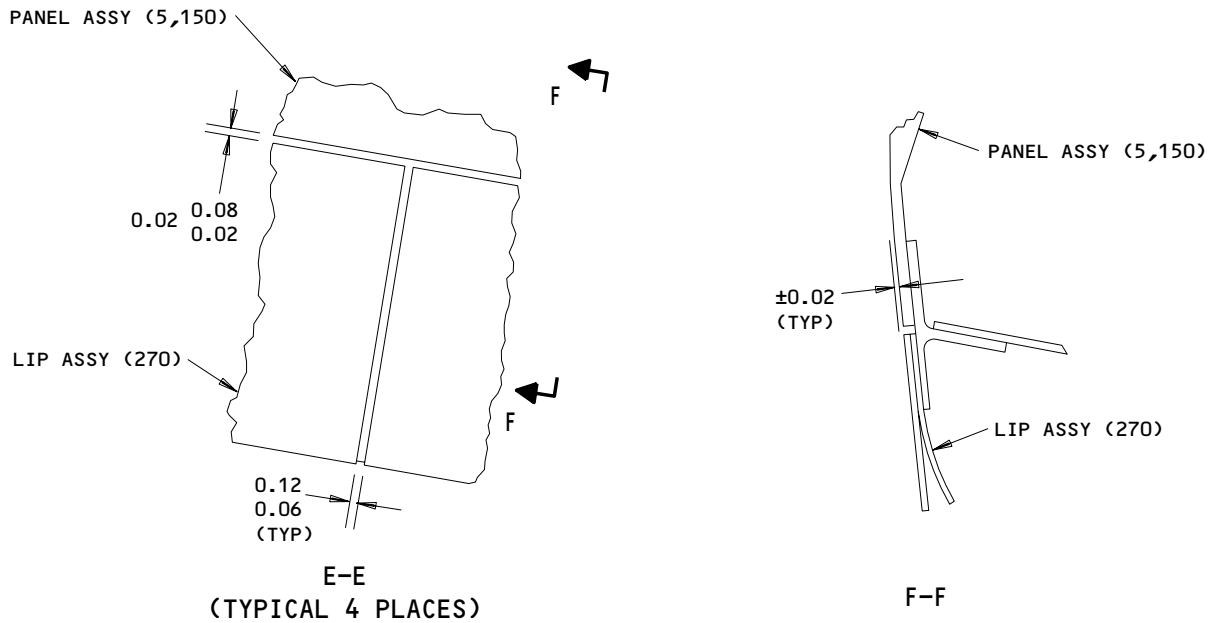


ALL DIMENSIONS ARE IN INCHES

Aerodynamic Smoothness Requirements  
Figure 702 (Sheet 2)

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ALL DIMENSIONS ARE IN INCHES

Aerodynamic Smoothness Requirements  
 Figure 702 (Sheet 3)

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly )

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional  
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By  
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By  
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

## 7. Boeing Proprietary Color Coded Parts

Color coded parts are identified with an alpha "SP" suffix. The entry represents consolidation of all color codes applicable for a given usage. Orders for color coded parts should include the registry number of the airplane for which the parts are ordered.

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ILLUSTRATED PARTS LIST  
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VENDORS

02697 PARKER-HANNIFIN CORP SEAL GROUP O-RING DIV  
2360 PALUMBO DRIVE  
LEXINGTON, KENTUCKY 40512

06710 VALLEY-TODECO INCORPORATED  
12975 BRADLEY AVENUE  
SYLMAR, CALIFORNIA 91342

06725 AIR INDUSTRIES CORPORATION  
12570 KNOTT STREET  
GARDEN GROVE, CALIFORNIA 92641

06950 SCREWCORP VSI CORP AEROSPACE PRODUCTS DIV FAIRCHILD IND INC  
13001 EAST TEMPLE AVE. PO BOX 730  
CITY OF INDUSTRY, CALIFORNIA 91746

07096 HADBAR DIV OF PUROSIL INC  
1810 SOUTH SHAMROCK AVE PO BOX 3023  
MONROVIA, CALIFORNIA 91016

08524 DEUTSCH FASTENER CORP  
1315 E GRAND AVE  
EL SEGUNDO, CALIFORNIA 90245

09192 ALUMINUM COMPANY OF AMERICA VERNON WORKS  
5151 ALCOA AVENUE  
VERNON, CALIFORNIA 90058

10630 ANILLO INDUSTRIES, INCORPORATED  
2090 NORTH GLASSELL  
ORANGE, CALIFORNIA 92667

11314 FEDERAL MOGUL CORP  
11634 PATTON ROAD  
DOWNEY, CALIFORNIA 90241

11815 TOWNSEND DIV OF TEXTRON INC CHERRY FASTENER UNIT  
BOX 2157 1224 EAST WARNER AVENUE  
SANTA ANA, CALIFORNIA 92707

14711 GENERAL CONNECTORS CORPORATION  
3205 BURTO AVENUE PO BOX 7059  
BURBANK, CALIFORNIA 91505

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VENDORS

15284 PRESSURE SCIENCE INCORPORATED  
11642 OLD BALTIMORE PIKE  
BELTSVILLE, MARYLAND 20705

15653 KAYNAR MICRODOT AEROSPACE FASTENING SYSTEM  
800 SOUTH COLLEGE BLVD PO BOX 3001  
FULLERTON, CALIFORNIA 92634

17943 FEDERAL MANUFACTURING CORPORATION  
6910 FARMDALE AVENUE  
NORTH HOLLYWOOD, CALIFORNIA 91605

23294 AVALON MACHINE PRODUCTS INC  
15337 ALLEN STREET  
PARAMOUNT, CALIFORNIA 90723

27624 PAUL R BRILES INC P.B. FASTENER DIV  
1700 WEST 132ND STREET PO BOX 1157  
GARDENA, CALIFORNIA 90249

34252 GULF OIL CO USA DIV OF GULF OIL CORP  
PO BOX 1519  
HOUSTON, TEXAS 77001

42838 NATIONAL RIVET AND MANUFACTURING COMPANY  
1-21 EAST JEFFERSON STREET  
WAUPUN, WISCONSIN 53963

52828 REPUBLIC FASTENER MFG CORP  
1300 RANCHO CONEJO BLVD  
NEWBURY PARK, CALIFORNIA 91320

53551 ALLFAST FASTENING SYSTEMS INC  
15200 DON JULIAN ROAD PO BOX 3166  
CITY OF INDUSTRY, CALIFORNIA 91745

55580 BRILES RIVET CORP  
2640 VISTA PACIFIC DRIVE  
OCEANSIDE, CALIFORNIA 92056

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV  
HIGHLAND AVENUE  
JENKINTOWN, PENNSYLVANIA 19046

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VENDORS

60516 WEST COAST AEROSPACE INC  
812 MIRAFLORES STREET  
SAN PEDRO, CALIFORNIA 90731

70265 ALL POWER MANUFACTURING COMPANY  
13141 MOLETTE STREET  
SANTE FE SPRINGS, CALIFORNIA 90670

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY  
FASTENER TOWNSEND DIV V11815

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC  
2330 VAUXHALL ROAD  
UNION, NEW JERSEY 07083

73197 HI-SHEAR TECHNOLOGY CORP  
2600 SKYPARK DRIVE  
TORRANCE, CALIFORNIA 90509

78553 EATON CORP ENGINEERED FASTENERS DIV  
8700 BROOKPARK ROAD PO BOX 6688  
CLEVELAND, OHIO 44101

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
2701 SOUTH HARBOR BOULEVARD PO BOX 1259  
SANTA ANA, CALIFORNIA 92702

83259 PARKER-HANNIFIN CORP O-SEAL DIV  
10567 JEFFERSON BLVD  
CULVER CITY, CALIFORNIA 90231

92215 VOI-SHAN DIV OF VSI CORP SUB OF FAIRCHILD INDUSTRIAL INC  
8463 HIGUERA STREET  
CULVER CITY, CALIFORNIA 90230

93907 TEXTRON INC CAMCAR DIV  
600 18TH AVENUE  
ROCKFORD, ILLINOIS 61101

94892 MASTER MACHINE PRODUCTS CORPORATION  
1551 SOUTH PRIMROSE AVE  
MONROVIA, CALIFORNIA 91016

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VENDORS

95272 SARGENT IND INC STILLMAN SEAL DIV  
6020 AVENDIDA ENCINAS PO BOX 2000  
CARLSBAD, CALIFORNIA 92008

97928 DEUTSCH FASTENER CORP  
3969 PARAMONT BOULEVARD  
LAKEWOOD, CALIFORNIA 90712

99862 CARR LANE MANUFACTURING COMPANY  
4200 CARR LANE CT  
ST. LOUIS, MISSOURI 63119

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ILLUSTRATED PARTS LIST  
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AS568-220S32		2	620	1
A1663-012-1		2	455	24
BACB28X6C062		2	265	4
BACB30FN6A4		2	275	153
BACB30FN6A5		2	280	16
BACB30KK6-4		2	540	21
BACB30LK3-4		2	395	2
BACB30NN3K3		2	10	52
		2	12	54
		2	130	10
		2	155	53
		2	157	66
		2	200	72
BACB30NN4K4		2	15	8
		2	16	8
		2	158	4
		2	160	4
		2	202	2
		2	205	6
BACB30NT3K3		2	610	6
BACB30NT4K6		2	17	4
BACB30NT4K8		2	85	2
BACB30NU4K4		2	7	3
		2	152	3
BACB30NX6K4		2	370	109
BACB30NX6K5		2	375	4
BACB30NX6K6		2	380	10
BACB30NZ5K15		2	575	16
BACB30NZ8K35		2	515B	112
BACB30NZ8K36		2	515	112
BACB30NZ8K37		2	475B	138
BACB30NZ8K38		2	475	138
BACB30NZ8K39		2	480B	6
BACB30NZ8K40		2	480	6
BACB30VF4K12		2	635A	20
BACC13Y3-55		2	435	2
BACC15G012		2	455	24
BACC30M5		2	580	16
BACC30M6		2	285	169

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30M8		2	485	144
		2	520	112
BACC30R6		2	545	21
BACC30X6SW		2	385	123
BACN10JC06		2	363	10
BACN10JC3		2	450	2
BACN10JR06CFM		2	420	24
BACN10JR3CFD		2	27B	51
		2	30A	52
		2	30C	103
		2	172A	52
		2	175A	65
		2	175C	117
		2	215A	64
		2	630	6
BACN10JR3CFM		2	410	2
BACN10JR3F		2	140	10
BACN10JR4CFD		2	22A	8
		2	25A	8
		2	25C	16
		2	167A	4
		2	170A	4
		2	170C	8
		2	220A	8
		2	590	2
		2	645	20
BACN10JR4CFM		2	95	2
BACN10KA4ACD		2	37A	3
		2	268A	3
BACN10KA4ACM		2	37	3
		2	268	3
BACN10KA6ACM		2	250	4
BACN10KB3CFD		2	32B	1
		2	35A	2
		2	35C	3
		2	177A	1
		2	180A	1
		2	180C	2
		2	225A	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACP11J220		2	620	1
BACR15BA3AD		2	19	126
		2	20	124
BACR15BA3AD		2	90	4
		2	162	114
		2	165	140
		2	210	160
		2	267	6
BACR15BA3AD2		2	640	40
BACR15BA3AD4		2	625	12
BACR15BA3D		2	585	4
BACR15BA4AD		2	452	48
BACR15BB3AD		2	465	4
BACR15BB6AD		2	367	240
BACR15CE3D		2	135	20
		2	405	4
		2	415	48
BACR15CE6KE		2	507	192
BACS12CK3-9		2	440	2
BACS12ER06K8		2	361	10
BACS21A34-12		2	425A	24
BACS40R11B25F		2	490	153
BACS40R11B33F		2	495	63
BACW10P136AL		2	445	2
BRF100C3D		2	32B	1
		2	35A	2
		2	35C	3
		2	177A	1
		2	180A	1
		2	180C	2
		2	225A	8
BRF100C3M		2	32	1
		2	35	2
		2	177	1
BRF200A3		2	140	10
BRF200C06M		2	420	24
BRF200C3D		2	27B	51
		2	30A	52
		2	30C	103
		2	172A	52
		2	175A	65
		2	175C	117
		2	215A	64
		2	630	6

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRF200C3M		2	410	2
		2	27	51
		2	30	52
		2	172	52
		2	175	65
BRF200C4D		2	22A	8
		2	25A	8
		2	25C	16
		2	167A	4
		2	170A	4
		2	170C	8
		2	220A	8
		2	590	2
		2	645	20
		2	95	2
BRF200C4M		2	25	8
		2	167	4
		2	170	4
		2	450	2
BRH10A3		2	363	10
BRH10A62		2	435	2
CL100-3-55		2	435	2
F5000-3BAC		2	140	10
F5001-06BAC		2	420	24
F5001-3BAC		2	410	2
F5001-4BAC		2	95	2
F51604-3		2	32B	1
		2	35A	2
		2	35C	3
		2	177A	1
		2	180A	1
F51604-3		2	180C	2
		2	225A	8
		2	385	123
		2	370	109
		2	375	4
HL1187DUW6		2	380	10
HL12VAZ6-4		2	540	21
HL12VAZ6-5		2	275	153
HL12VAZ6-6		2	280	16
HL218-6-4		2	275	153
HL41PY6-4		2	280	16
HL41PY6-5		2	275	153
HL441N6-4		2	280	16
HL441N6-5		2	275	153
HL441UC6-4		2	280	16
HL441UC6-5		2	275	153

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL523VAZ5-15		2	575	16
HL523VAZ8-35		2	515B	112
HL523VAZ8-36		2	515	112
HL523VAZ8-37		2	475B	138
HL523VAZ8-38		2	475	138
HL523VAZ8-39		2	480B	6
HL523VAZ8-40		2	480	6
HL70-5		2	580	16
HL79-6		2	285	169
HL79-8		2	485	144
		2	520	112
HL84-6		2	545	21
HL87DUW6		2	385	123
H10-06BAC		2	363	10
H10-3BAC		2	450	2
K51602-3BAC		2	27B	51
		2	30A	52
		2	30C	103
		2	172A	52
		2	175A	65
		2	175C	117
		2	215A	64
		2	630	6
K51602-4BAC		2	22A	8
		2	25A	8
		2	25C	16
		2	167A	4
		2	170A	4
		2	170C	8
		2	220A	8
		2	590	2
		2	645	20
L802-6K4		2	370	109
L802-6K5		2	375	4
L802-6K6		2	380	10
L804-5K15		2	575	16
L804-8K35		2	515B	112
L804-8K36		2	515	112
L804-8K37		2	475B	138
L804-8K38		2	475	138
L804-8K39		2	480B	6
L804-8K40		2	480	6
MS18064-73		2	605	16
MS20427M4C10-5		2	245	8
MS27253-2		2	470	1
NAS13986-2		2	512	8
NAS577-6A		2	500	22

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS578-6A		2	505	22
NS103203-02		2	140	10
NS103203SE02		2	410	2
NS103203SE048		2	95	2
NS103203SE62		2	420	24
NS103226SE048		2	37	3
		2	268	3
NS103226SE064		2	250	4
NS202101-02		2	450	2
NS202101-62		2	363	10
NS202476-02		2	27B	51
		2	30A	52
		2	30C	103
		2	172A	52
		2	175A	65
		2	175C	117
		2	215A	64
		2	630	6
NS202476-048		2	22A	8
		2	25A	8
		2	25C	16
		2	167A	4
		2	170A	4
		2	170C	8
		2	220A	8
		2	590	2
NS202476-048		2	645	20
NS202540-4		2	37A	3
		2	268A	3
P116-473-12-495		2	425A	24
RMF9201-3		2	140	10
RMLH9075-3W		2	450	2
RMLH9075-62W		2	363	10
R71AB3-0300F0		2	120	1
S383-70-220		2	620	1
S424-7-2-220		2	620	1
S7E183-220		2	620	1
T6S1032J		2	450	2
T6S632J		2	363	10
T8091S1032		2	140	10
T8092C1032		2	410	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
T8092C1032CD		2	27B	51	
		2	30A	52	
		2	30C	103	
		2	172A	52	
		2	175A	65	
		2	175C	117	
		2	215A	64	
		2	630	6	
	T8092C428		2	95	2
		T8092C428CD	2	22A	8
	2		25A	8	
2	25C		16		
2	167A		4		
2	170A		4		
2	170C		8		
2	220A		8		
2	590		2		
2	645		20		
T8092C632			2	420	24
	T8098C4K		2	37	3
2		268	3		
T8098C4KCPM	2	37A	3		
	2	268A	3		
T8098C6K	2	250	4		
T8113C1032C	2	40	1		
VN151D1-02	2	40	1		
VN152A1-02	2	140	10		
VN152D1-02	2	410	2		
VN152D1-048	2	95	2		
VN152D1-62	2	420	24		
VN303A02	2	450	2		
VN303A62	2	363	10		
WC1316-4	2	275	153		
WC1316-5	2	280	16		
015T0261-24	2	510J	1		
015T0261-3	2	510H	1		
015T0261-5	2	510K	1		
102F9201-3	2	27B	51		
	2	30A	52		
	2	30C	103		
	2	172A	52		
	2	175A	65		
	2	175C	117		
	2	215A	64		
	2	630	6		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
102F9201-4		2	22A	8
		2	25A	8
		2	25C	16
		2	167A	4
		2	170A	4
		2	170C	8
		2	220A	8
		2	590	2
		2	645	20
102F9207P3		2	32B	1
		2	35A	2
		2	35C	3
		2	177A	1
		2	180A	1
		2	180C	2
		2	225A	8
109F9201-3		2	410	2
109F9201-4		2	95	2
109F9201-62		2	420	24
109F9207-3		2	40	1
13-06-220		2	620	1
314T1010-1SP		1	1E	RF
		2	1A	RF
314T1010-3		2	18	8
314T1010-5002		2	2A	1
314T1010-5007		2	2D	1
314T1010-5008		2	2E	1
314T1010-5009		2	2F	1
314T1010-5011		2	2G	1
314T1010-5012		2	2H	1
314T1010-5017		2	2R	1
314T1010-5018		2	2S	1
314T1010-5019		2	2T	1
314T1010-5020		2	2U	1
314T1010-5022		2	2V	1
314T1010-5023		2	2W	1
314T1010-6		2	565	1
314T1010-7		2	560	1
314T1010-8SP		1	1F	RF
		2	1C	RF
314T1010-9SP		1	1G	RF
		2	1D	RF
314T1010-10SP		1	1H	RF
		2	1E	RF
314T1011-1		2	510	1

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COMPONENT  
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T1011-186		2	525A	1
314T1011-189		2	530A	1
314T1011-192		2	535A	1
314T1011-203		2	510B	1
314T1011-230		2	530B	1
314T1011-231		2	525B	1
314T1011-232		2	535B	1
314T1011-233		2	510C	1
314T1011-242		2	530C	1
314T1011-243		2	525C	1
314T1011-244		2	535C	1
314T1011-255		2	510D	1
314T1011-258		2	510E	1
314T1011-259		2	525D	1
314T1011-260		2	535D	1
314T1011-261		2	510F	1
314T1011-262		2	530D	1
314T1011-263		2	525E	1
314T1011-264		2	535E	1
314T1011-302		2	510	1
314T1011-303		2	530E	1
314T1011-304		2	525F	1
314T1011-305		2	535F	1
314T1011-5		2	525	1
314T1011-6		2	530	1
314T1011-7		2	535	1
314T1011-74		2	521	1
314T1011-75		2	522	1
314T1011-76		2	523	1
		2	534P	1
314T1012-1		2	5C	1
314T1012-12		2	150D	1
314T1012-2		2	150B	1
314T1012-7		2	5D	1
314T1012-8		2	150C	1
314T1012-9		2	5E	1
314T1012-15		2	5F	1
314T1012-16		2	150E	1
314T1013-25		2	390	1
314T1013-40		2	460A	2
314T1013-41		2	430A	2
314T1013-42		2	360B	1
314T1013-48		2	360D	1
314T1013-54		2	360C	1
314T1013-56		2	360E	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T1015-1		2	40	1
314T1015-2		2	110	1
314T1015-5		2	112	1
314T1015-6		2	115	1
314T1016-1		2	240	1
314T1020-1		2	270	1
314T1026-1		2	185	1
314T1026-2		2	190	1
314T1026-3		2	195	1
314T1026-4		2	230	1
314T1026-5		2	235	1
314T1245-1		2	550	1
314T1245-2		2	555	1
314T1325-4		2	650	1
314T1325-5SP		1	2B	RF
		2	1B	RF
314T1327-1		2	655	1
314T1328-1		2	615	1
314T3010-10		2	570	8
314T3010-11		2	600	1
314T3010-12		2	595	1
314T3011-87		2	513	1
314T3013-30		2	364	2
314T3013-31		2	365	2
314T3015-7		2	100	2
314T3015-8		2	105	2
314T3016-2		2	260	4
314T3016-3		2	255	4
314T3017-1		2	125	1
314T3017-2		2	145	1
460-300		2	80	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
654T0005-323		2	525G	1
654T0005-324		2	535G	1
65960-6-4		2	540	21
66014-5		2	580	16
66014-6		2	285	169
66014-8		2	485	144
		2	520	112
67068-6A4		2	275	153
67068-6A5		2	280	16
96-02		2	450	2
96-62		2	363	10

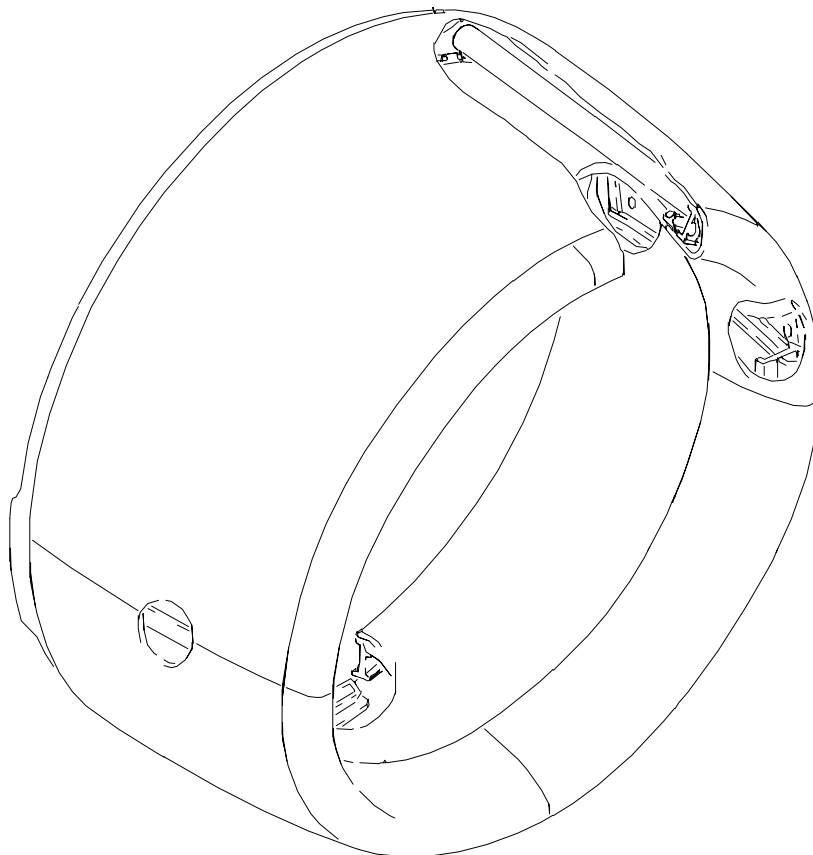
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Inlet Assembly  
Figure 1

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**BOEING**  
COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	314T1010-1		DELETED		
-1A	314T1010-2		DELETED		
-1B	314T1010-1SP		DELETED		
-1C	314T1010-2SP		DELETED		
-1D	314T1010-1		DELETED		
-1E	314T1010-1SP		INLET ASSY- (FOR DETAILS SEE FIG. 2) (PRE SB 71-0034)	A	RF
-1F	314T1010-8SP		INLET ASSY- (FOR DETAILS SEE FIG. 2)	C	RF
-1G	314T1010-9SP		INLET ASSY-(REWORK) (FOR DETAILS SEE FIG. 2) (POST SB 71-0034)	D	RF
-1H	314T1010-10SP		INLET ASSY- (FOR DETAILS SEE FIG. 2)	E	RF
-2	314T1010-2		DELETED		
-2A	314T1010-2SP		DELETED		
-2B	314T1325-5SP		INLET ASSY-(REWORK DWG) (FOR DETAILS SEE FIG. 2)	B	RF
5	314T1012-1		DELETED		
5A	314T1012-1SP		DELETED		
5B	314T1012-7SP		DELETED		
			ATTACHING PARTS		
10	BACB30NN3K3		DELETED		
15	BACB30NN4K4		DELETED		
18	314T1010-3		DELETED		
-18A	314T1010-4		DELETED		
-18B	314T1010-5		DELETED		
20	BACR15BA3AD		DELETED		
25	BRF200C4M		DELETED		
30	BRF200C3M		DELETED		
35	BRF100C3M		DELETED		
40	314T1015-1		DELETED		
45	314T1015-3		DELETED		
50	HL12VAZ6-5		DELETED		
55	HL1187DU6		DELETED		
60	HL12VAZ6-3		DELETED		
65	HL1187DU6		DELETED		
70	314T1015-4		DELETED		
75	BCREF5240		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
80	460-300		DELETED		
85	BACB30NT4K8		DELETED		
90	BACR15BA3AD		DELETED		
95	BRF200C4M		DELETED		
100	314T3015-7		DELETED		
105	314T3015-8		DELETED		
110	314T1015-2		DELETED		
112	314T1015-5		DELETED		
115	314T1015-6		DELETED		
120	R71AB3-0300FO		DELETED		
125	314T3017-1		DELETED		
125A	314T3017-1SP		DELETED		
130	BACB30NN3K3		DELETED		
135	BACR15CE3D		DELETED		
140	F5000-3BAC		DELETED		
145	314T3017-2		DELETED		
150	314T1012-2		DELETED		
150A	314T1012-2SP		DELETED		
150B	314T1012-8SP		DELETED		
155	BACB30NN3K3		DELETED		
160	BACB30NN4K4		DELETED		
165	BACR15BA3AD		DELETED		
170	BRF200C4M		DELETED		
175	BRF200C3M		DELETED		
180	BRF100C3M		DELETED		
185	314T1026-1		DELETED		
190	314T1026-2		DELETED		
195	314T1026-3		DELETED		
200	BACB30NN3K3		DELETED		
202	BACB30NN4K4		DELETED		
205	BACB30NN4K4		DELETED		
210	BACR15BA3AD		DELETED		
215	BRF200C3M		DELETED		
220	BRF200C4M		DELETED		
225	BRF100C3M		DELETED		
230	314T1026-4		DELETED		
235	314T1026-5		DELETED		

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COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
240	314T1016-1		DELETED		
245	MS20427M4C10-5		DELETED		
250	T8098C6K		DELETED		
255	314T3016-3		DELETED		
260	314T3016-2		DELETED		
265	BACB28X6C062		DELETED		
267	BACR15BA3AD		DELETED		
268	T8098C4K		DELETED		
270	314T1020-1		DELETED		
275	HL441UC6-4		DELETED		
280	HL441UC6-5		DELETED		
285	HL79-6		DELETED		
287	BACR15BA3AD		DELETED		
289	T8098C4K		DELETED		
290	HL11VAZ6-4		DELETED		
295	HL79-6		DELETED		
300	BACR15CE6KE		DELETED		
-300A	BACR15BA6KE		DELETED		
305	CR2664CW6-4		DELETED		
310	CR2664CW6-5		DELETED		
315	314T1020-3		DELETED		
320	NAS1398CW6-4		DELETED		
325	314T1020-11		DELETED		
330	314T1020-4		DELETED		
335	314T1020-2		DELETED		
350	314T3020-42		DELETED		
355	314T3020-43		DELETED		
360	314T1013-1		DELETED		
361	BACS12ER06K8		DELETED		
362	AN960PD6L		DELETED		
362G	H10-06BAC		DELETED		
363	314T1013-30		DELETED		
363A	314T3013-30		DELETED		
364	314T1013-31		DELETED		
364A	314T3013-31		DELETED		
365	BACR15BB6AD		DELETED		
370	HL12VAZ6-4		DELETED		
375	HL12VAZ6-5		DELETED		
380	HL12VAZ6-6		DELETED		
385	HL1187DUW6		DELETED		

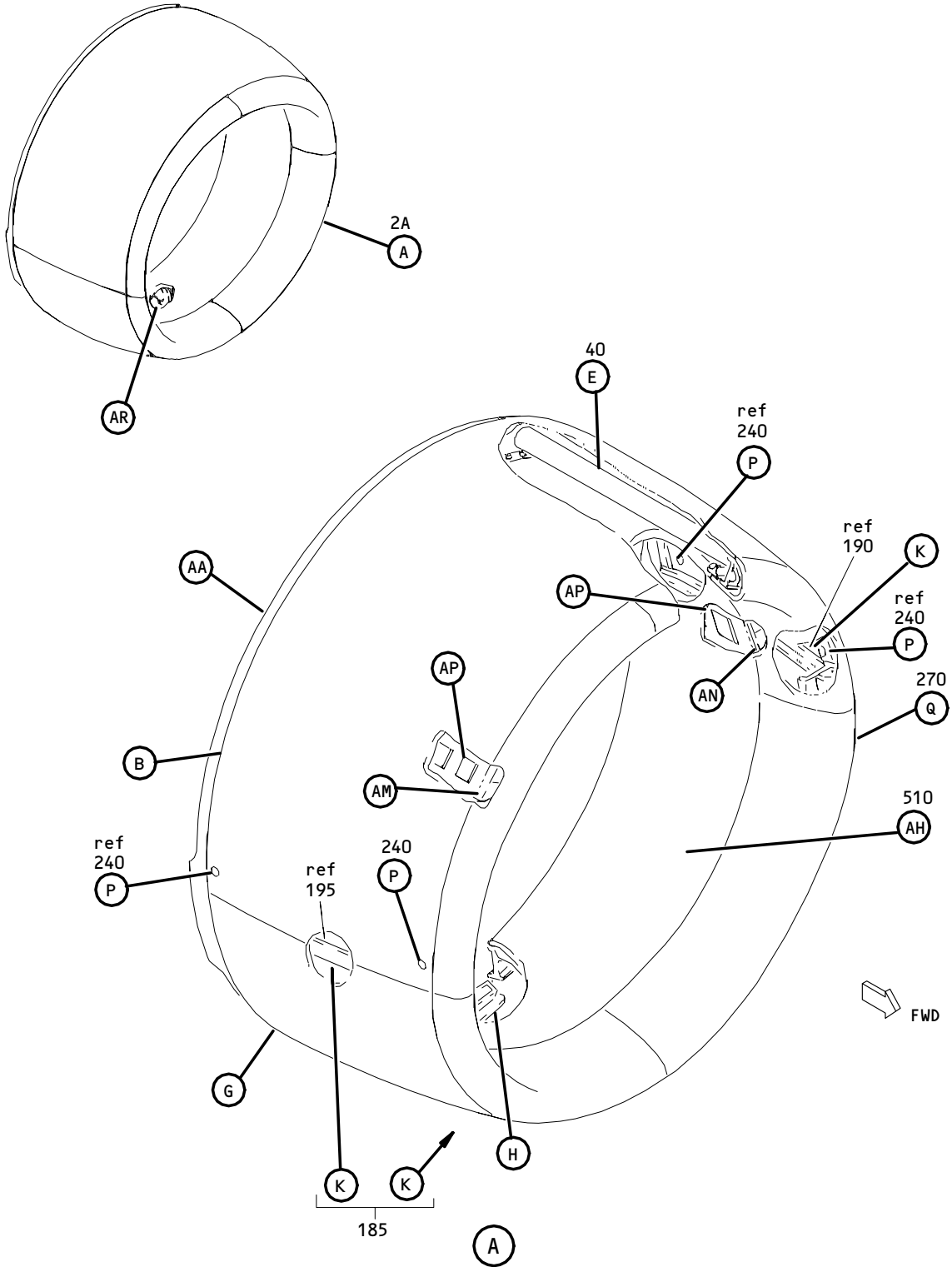
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
390	314T1013-25		DELETED		
395	BACB30LK3-4		DELETED		
405	BACR15CE3D		DELETED		
410	BRF200C3M		DELETED		
415	BACR15CE3D		DELETED		
420	BRF200C06M		DELETED		
425	P116-473-10-495		DELETED		
430	314T1013-27		DELETED		
435	CL100-3-55		DELETED		
440	BACS12CK3-9		DELETED		
450	H10-3BAC		DELETED		
452	BACR15BA4AD		DELETED		
455	A1663-012-1		DELETED		
460	314T1013-28		DELETED		
465	BACR15BB3AD		DELETED		
470	MS27253-2		DELETED		
475	BACB30NZ8A38		DELETED		
475A	HL523VAZ8-38		DELETED		
480	BACB30NZ8A40		DELETED		
480A	HL523VAZ8-40		DELETED		
485	HL79-8		DELETED		
490	BACS40R11B25F		DELETED		
495	BACS40R11B33F		DELETED		
500	NAS577-6A		DELETED		
505	NAS578-6A		DELETED		
510	314T1011-1		DELETED		
510A	314T1011-101		DELETED		
510B	314T1011-193		DELETED		

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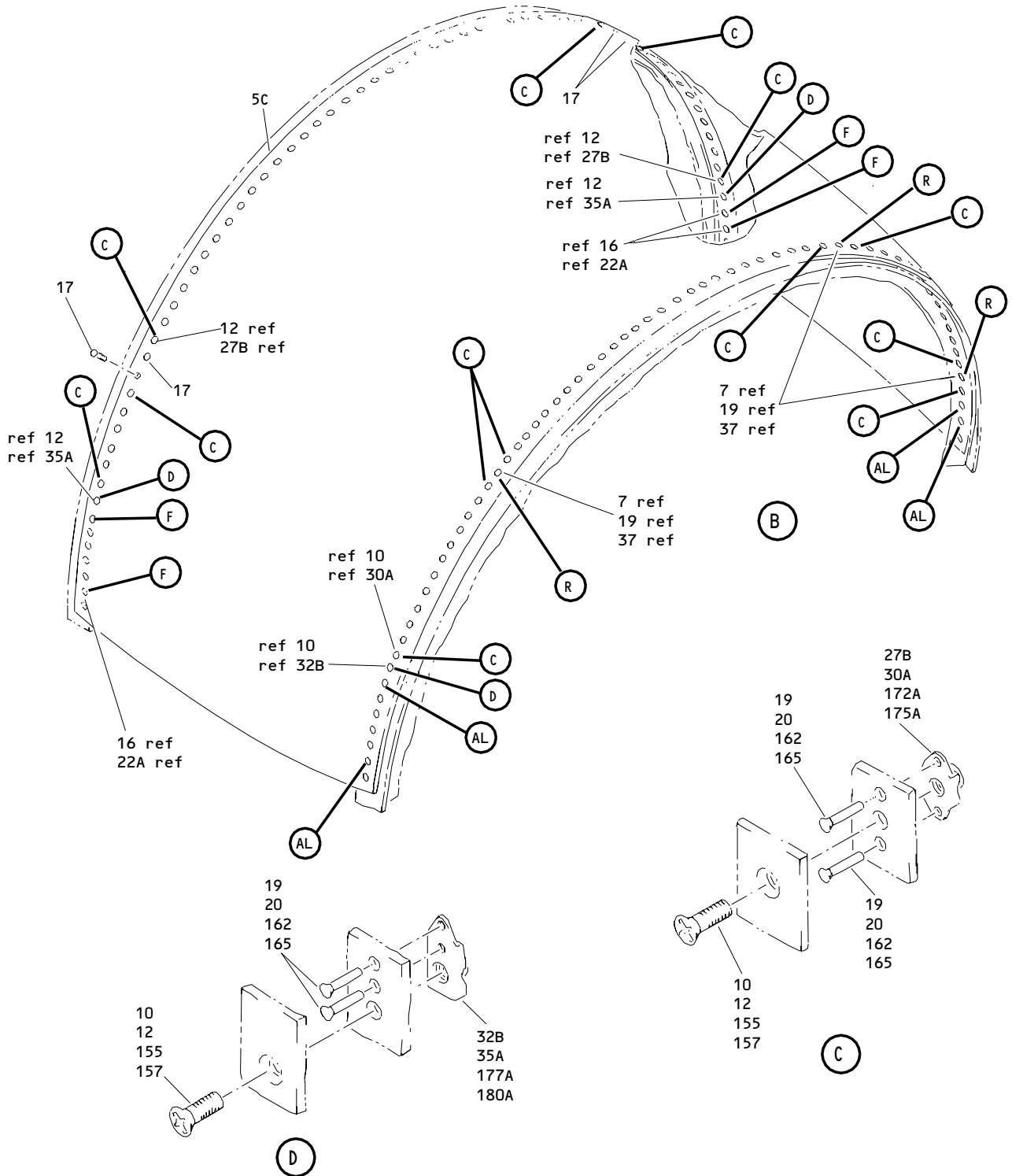
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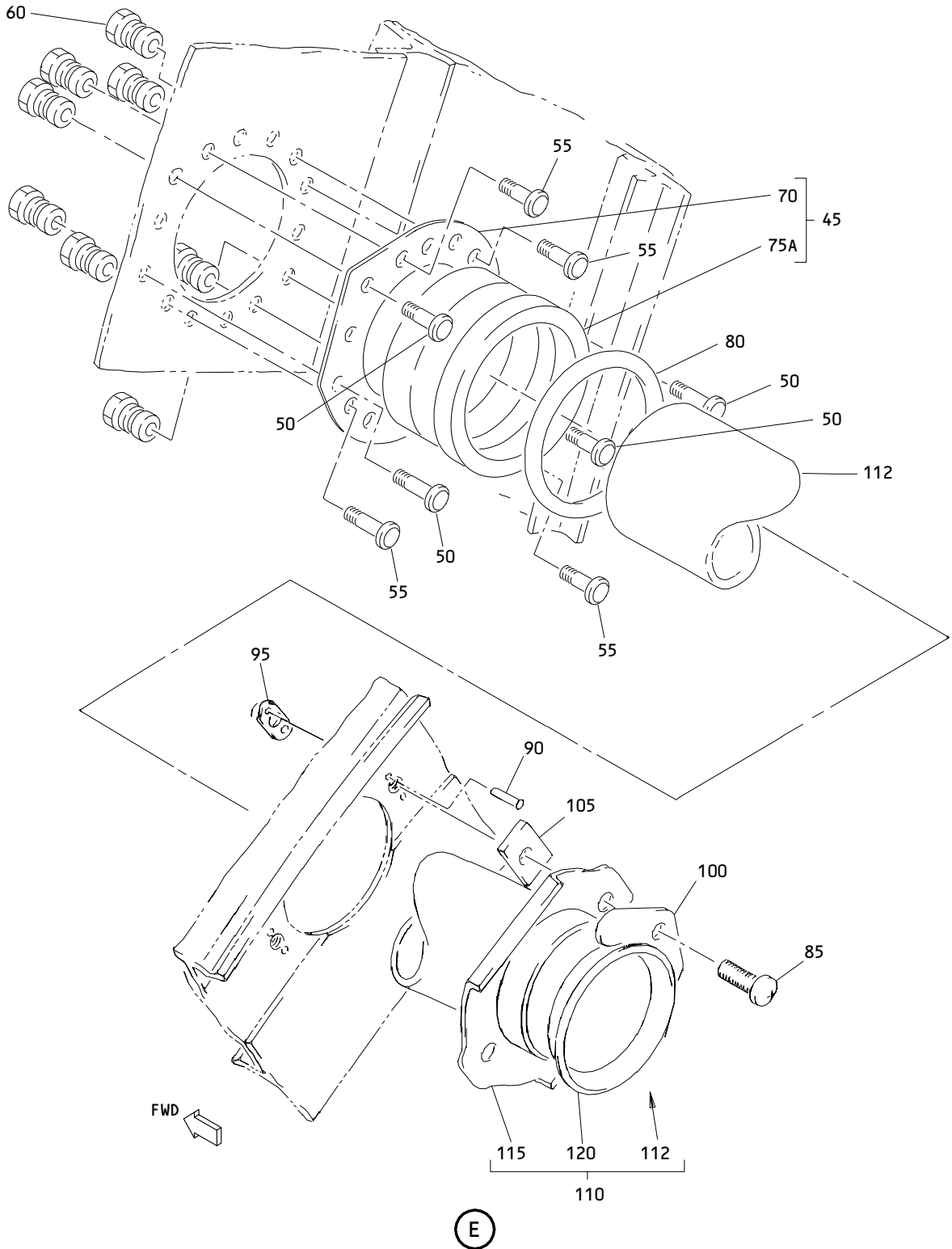
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**Inlet Assembly**  
**Figure 2 (Sheet 2)**

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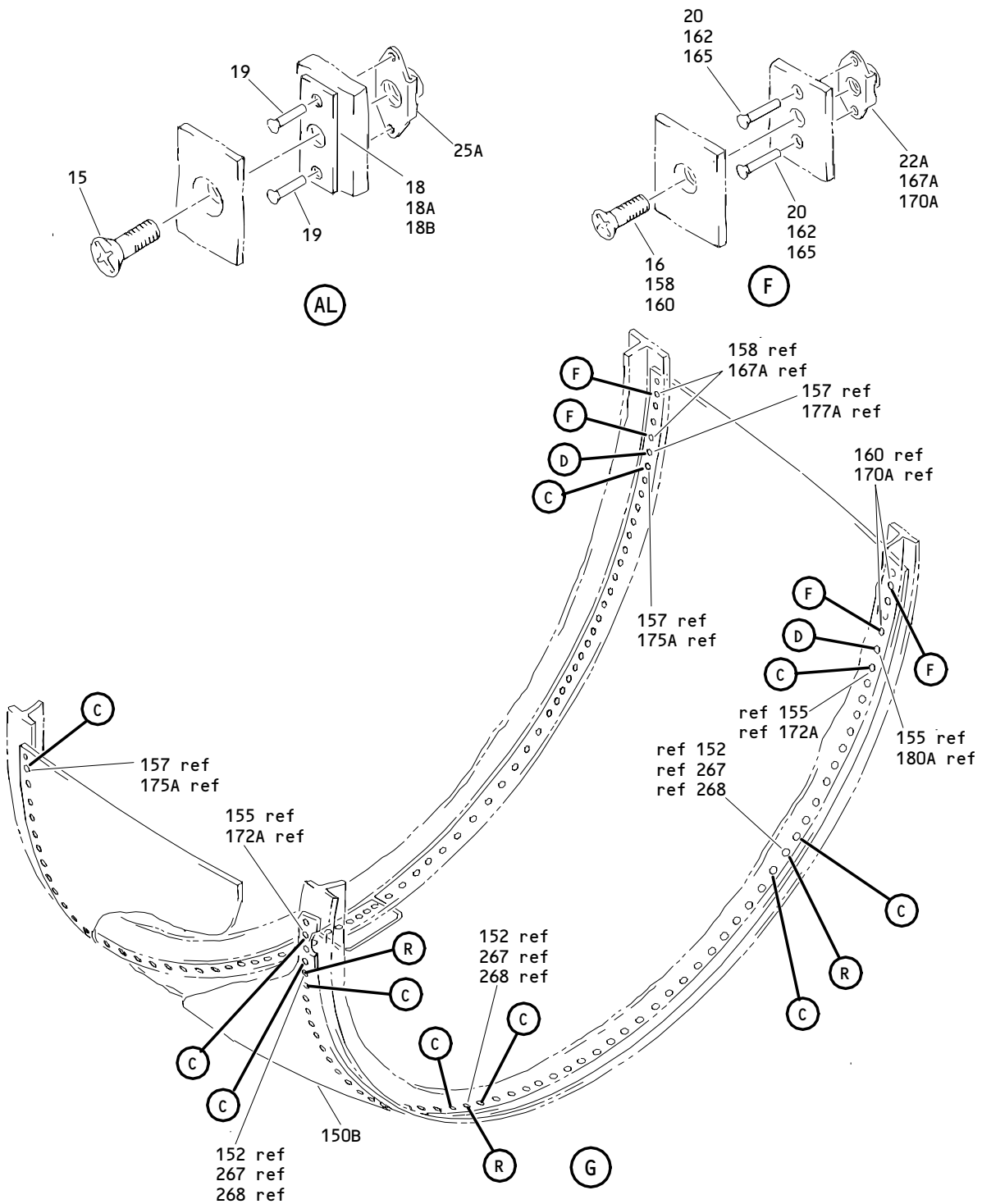
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Inlet Assembly  
Figure 2 (Sheet 3)

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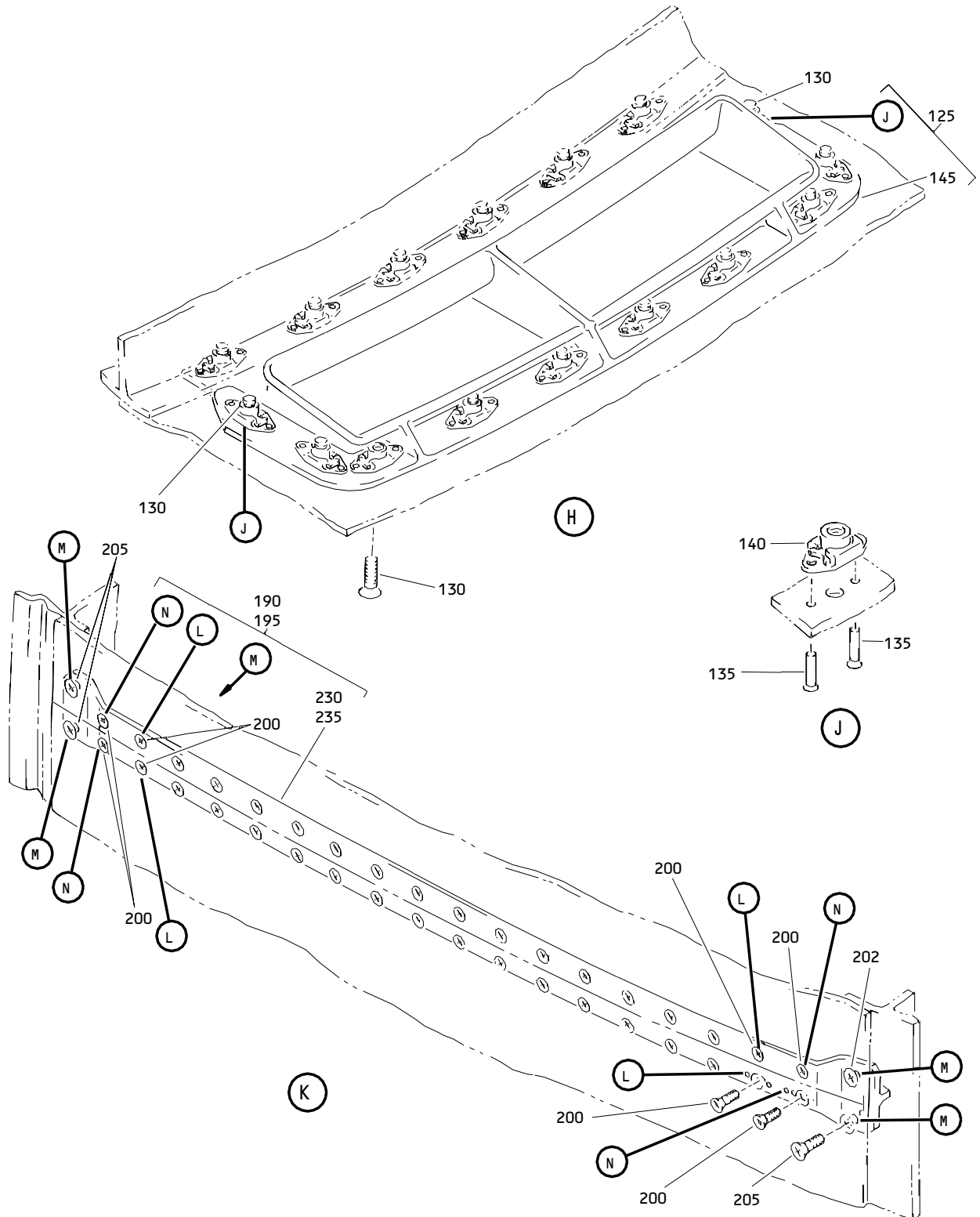
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Inlet Assembly  
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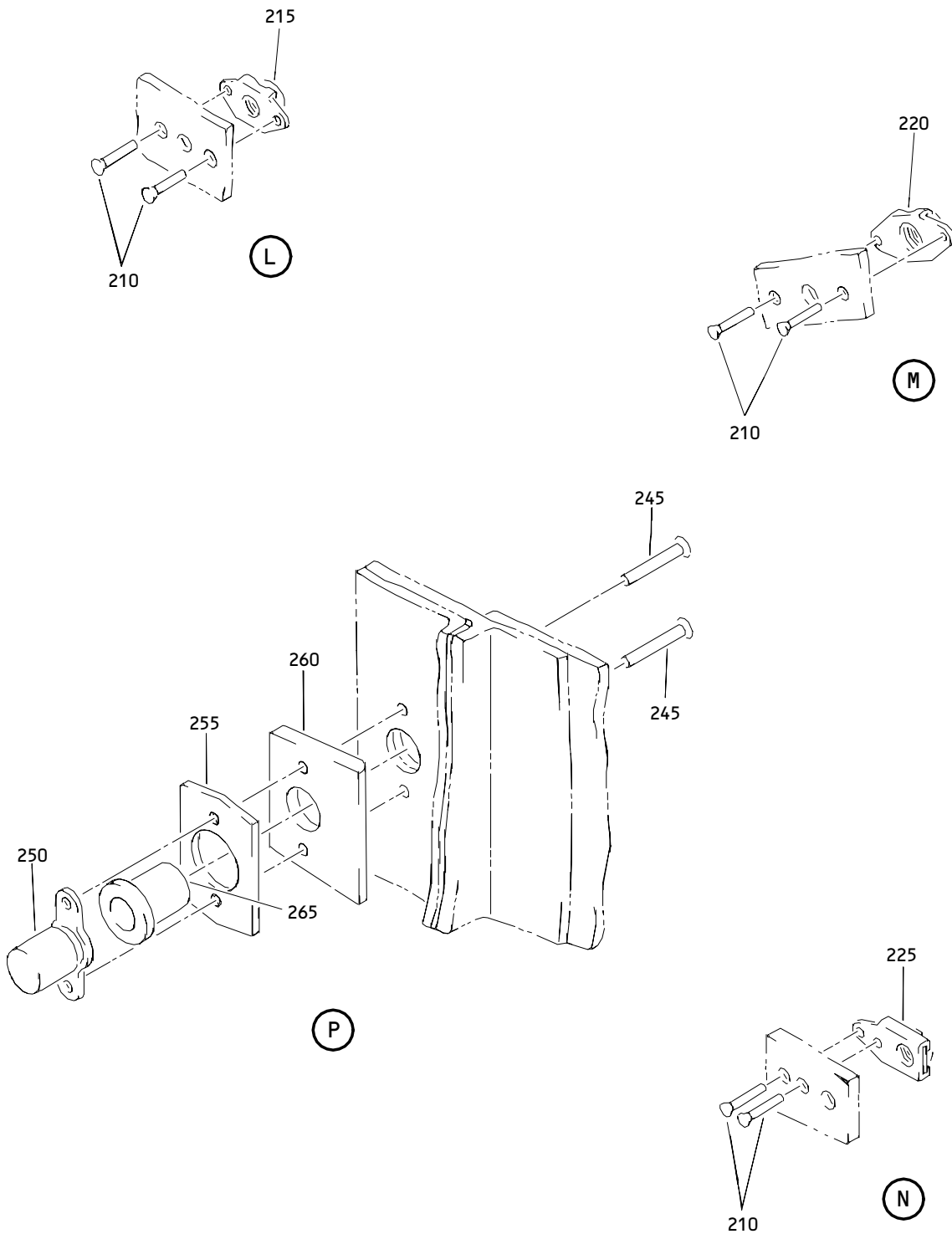
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Inlet Assembly  
Figure 2 (Sheet 5)

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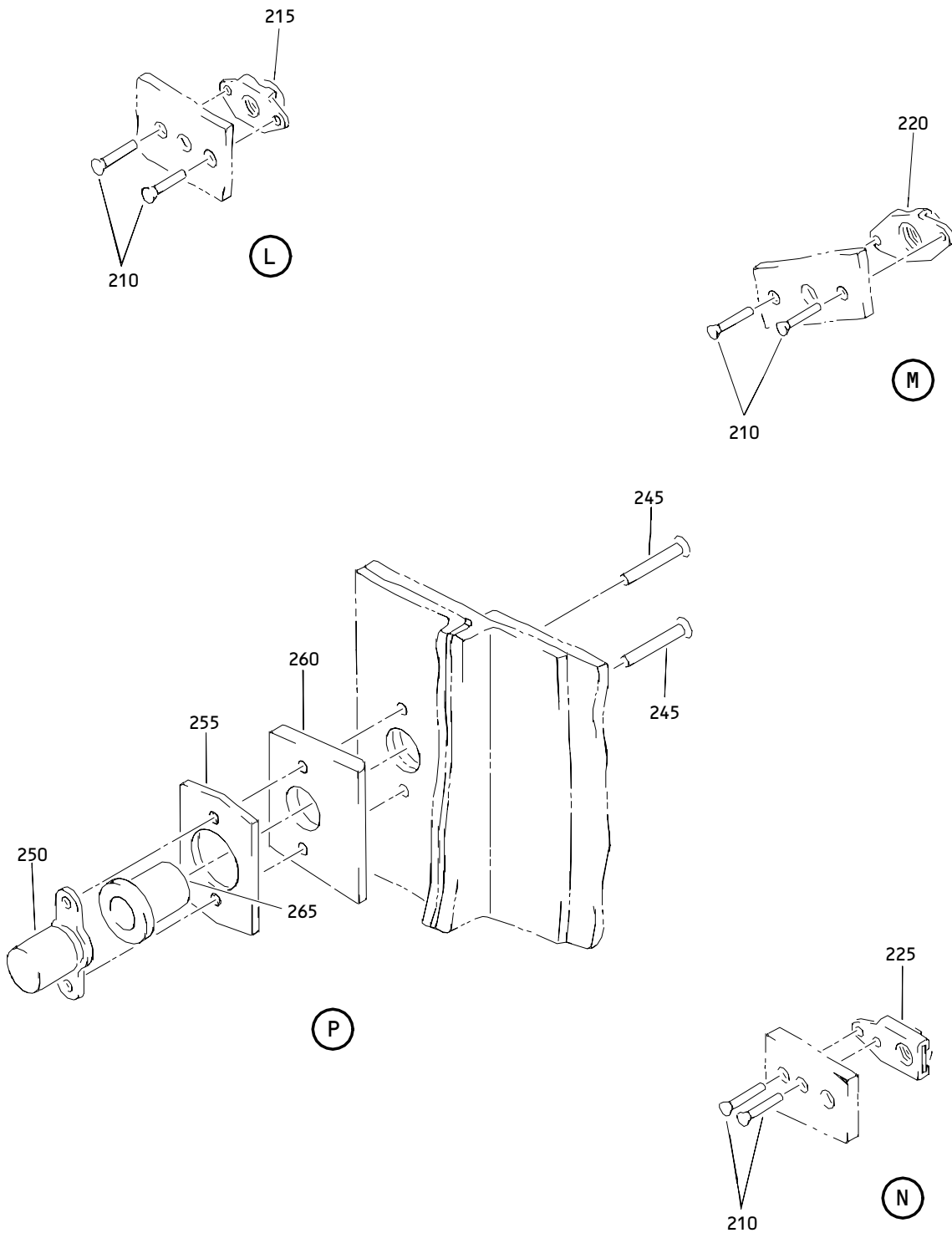


Inlet Assembly  
 Figure 2 (Sheet 6)

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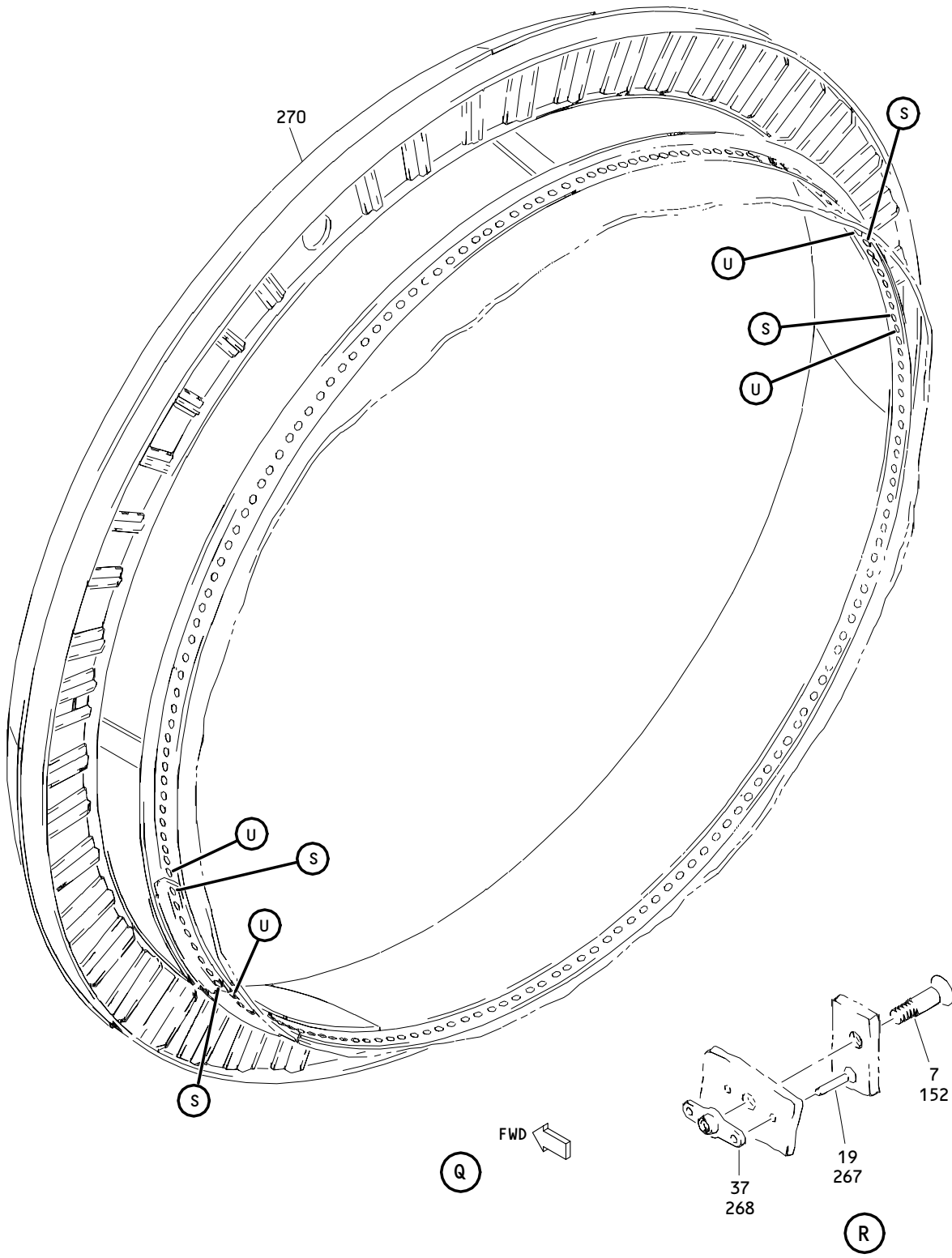




Inlet Assembly  
Figure 2 (Sheet 6)

**71-11-02**

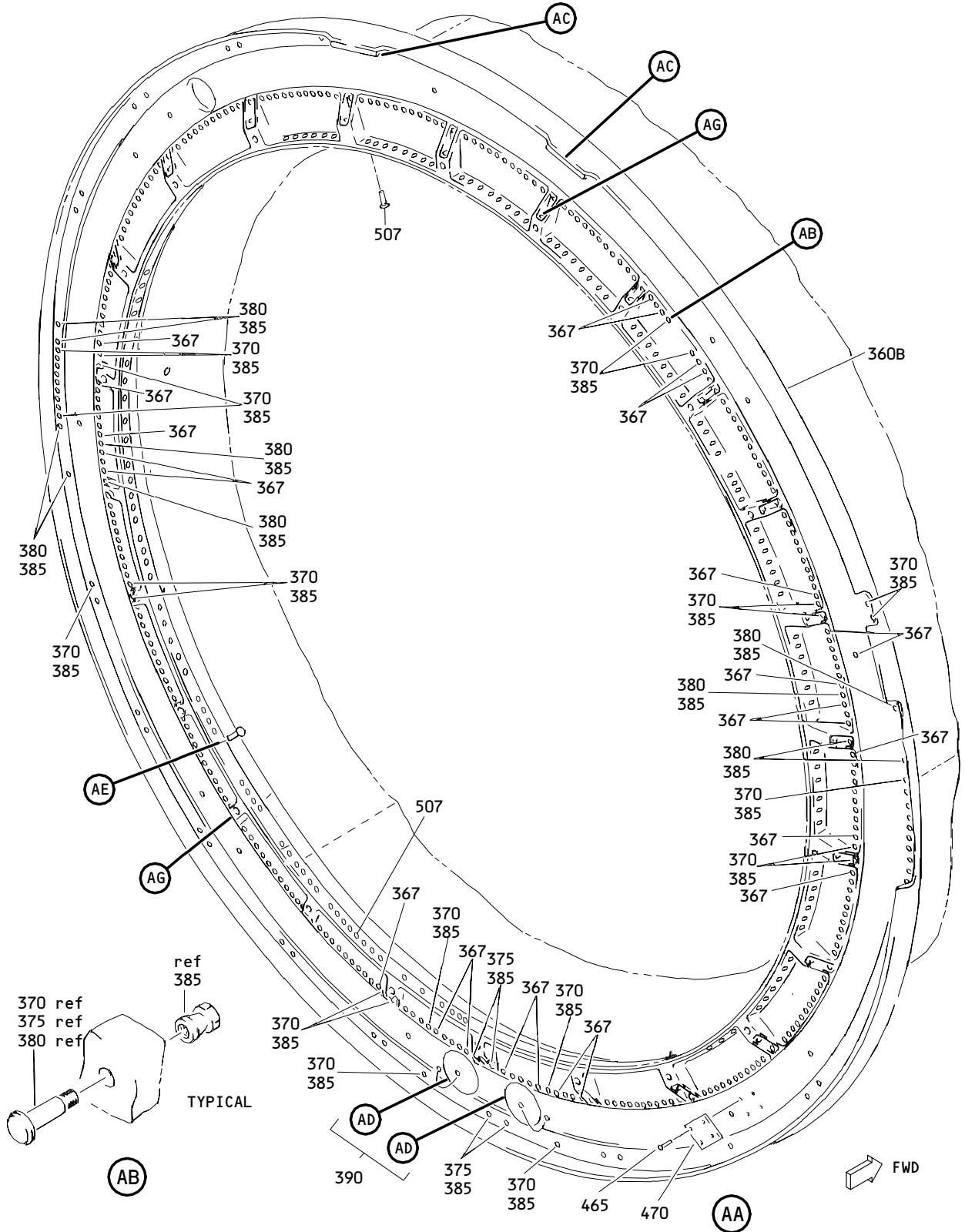
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 Figure 2 (Sheet 7)

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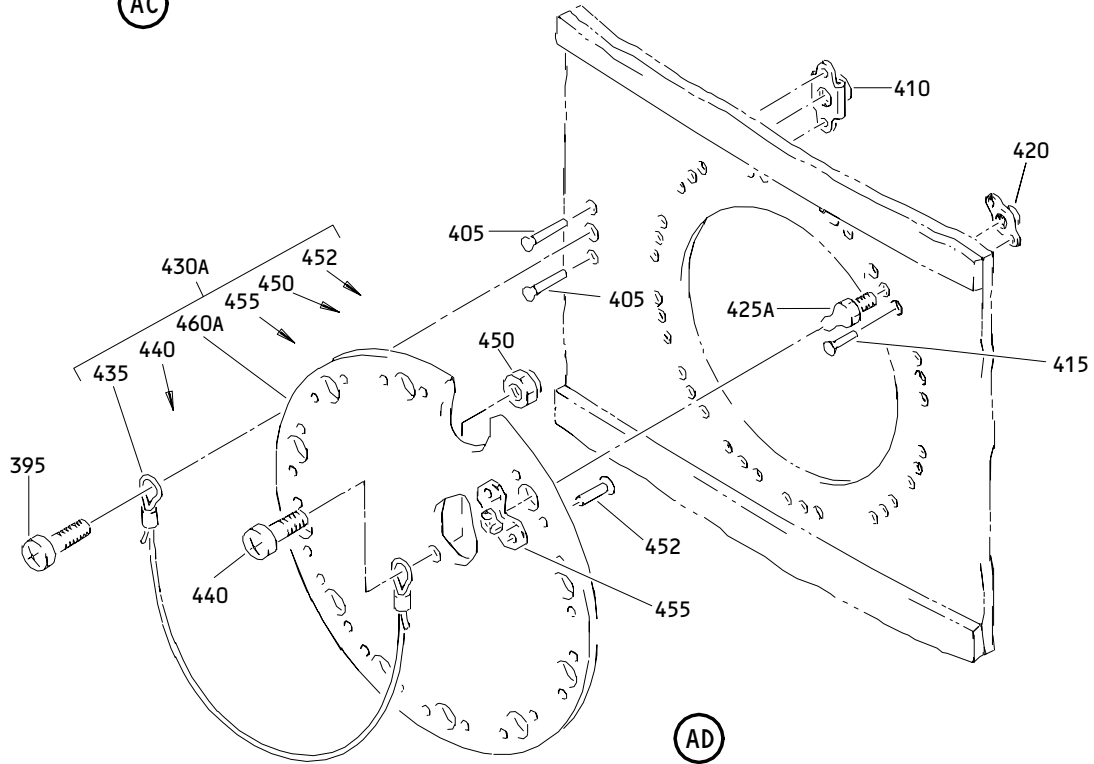
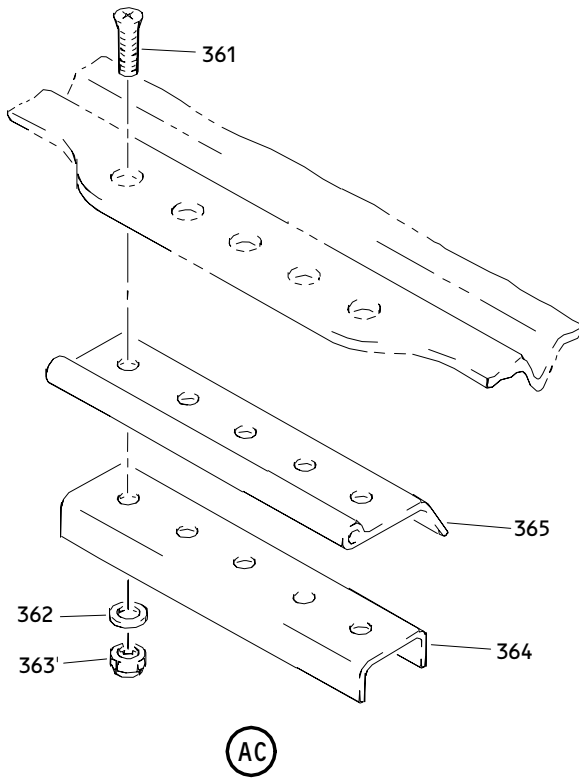
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Inlet Assembly  
Figure 2 (Sheet 8)

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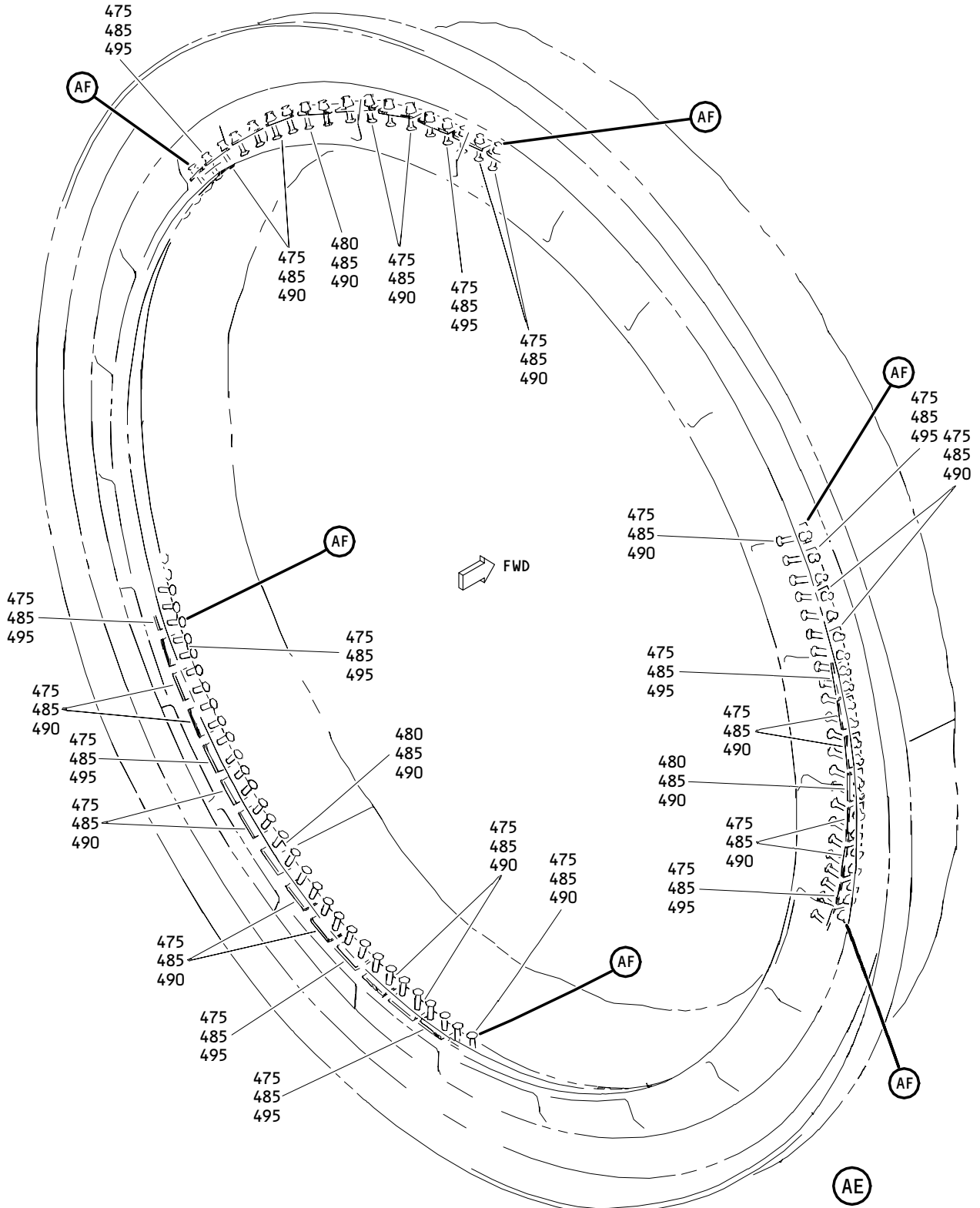
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Inlet Assembly  
 Figure 2 (Sheet 9)

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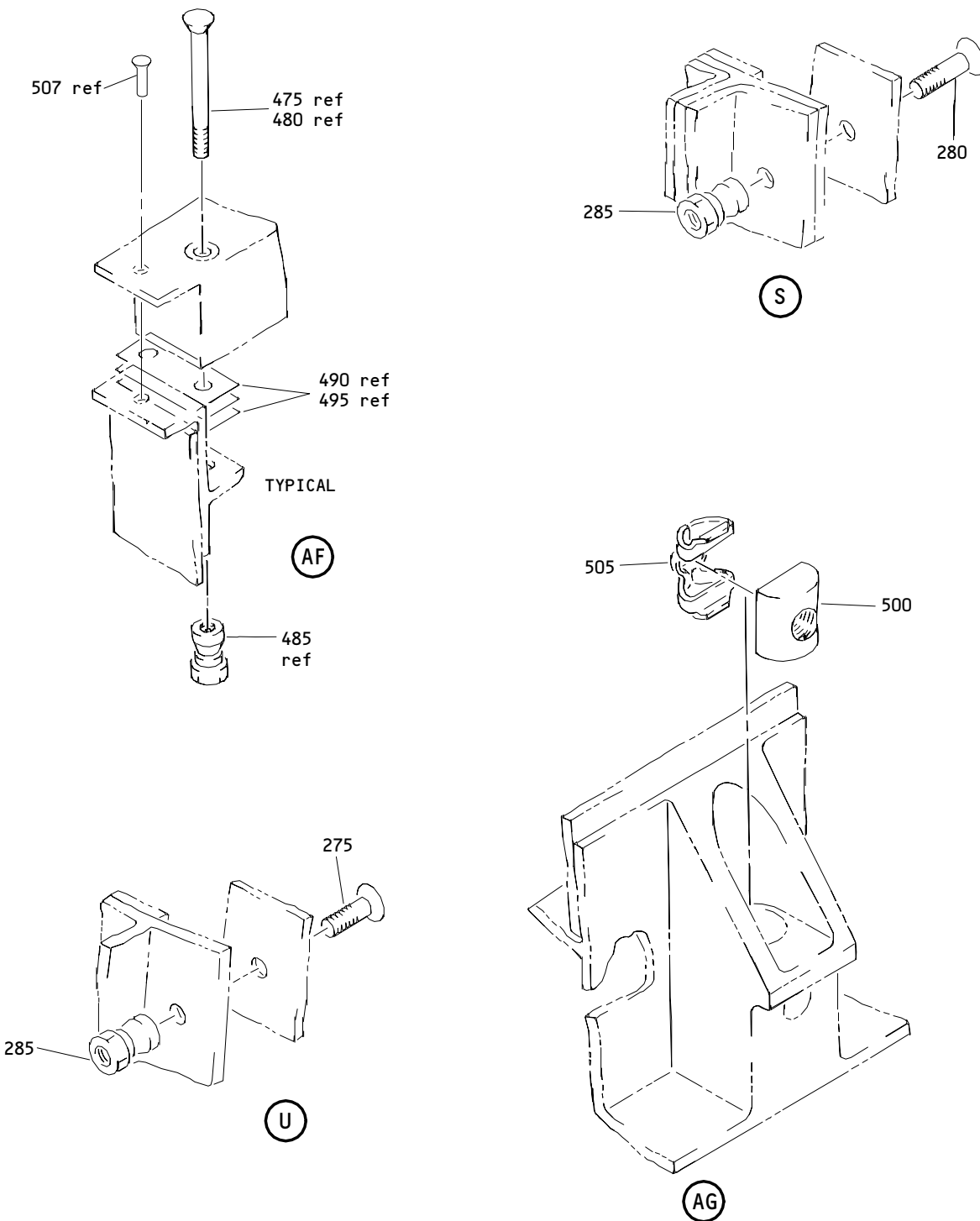
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Figure 2 (Sheet 10)

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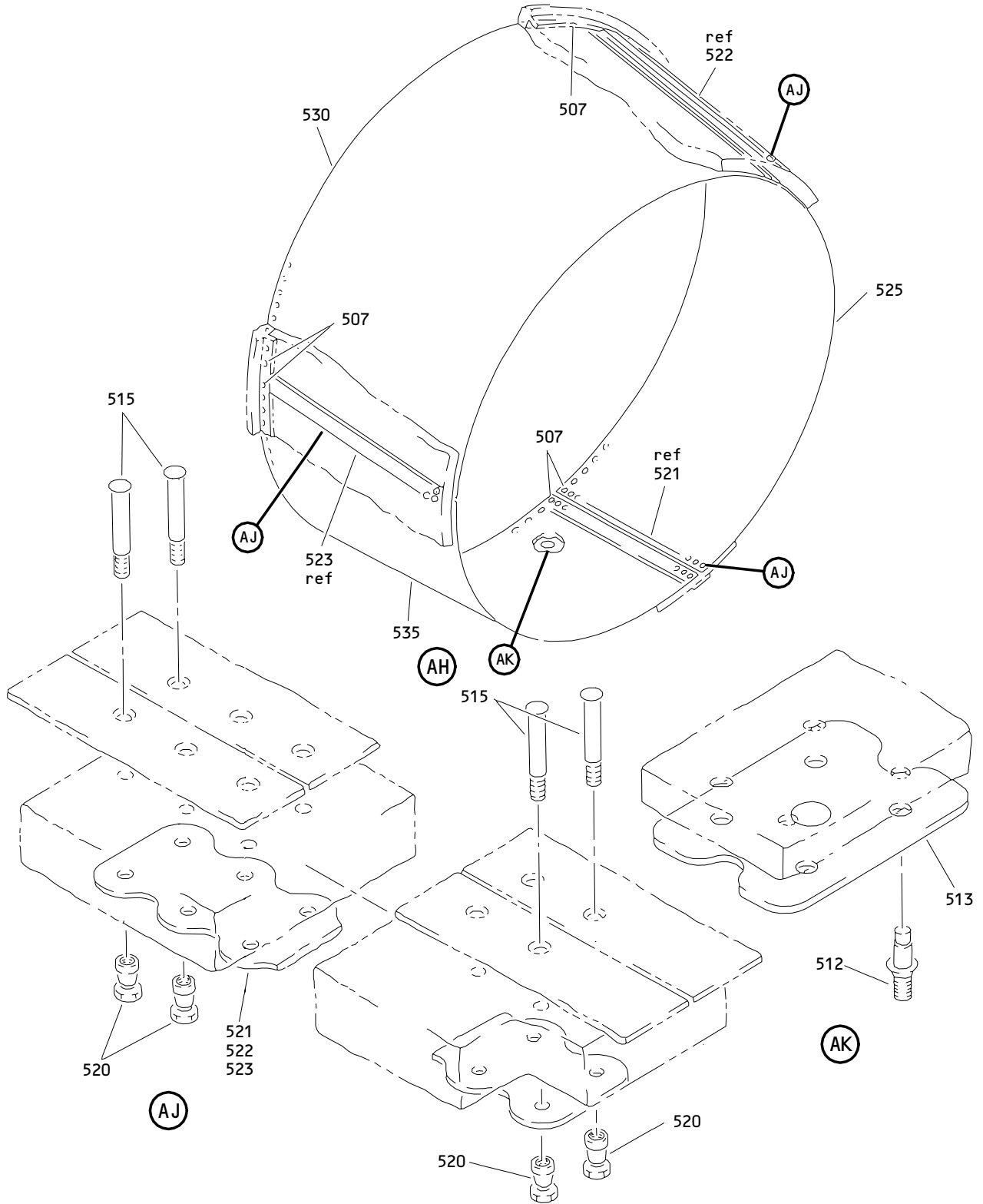
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Inlet Assembly  
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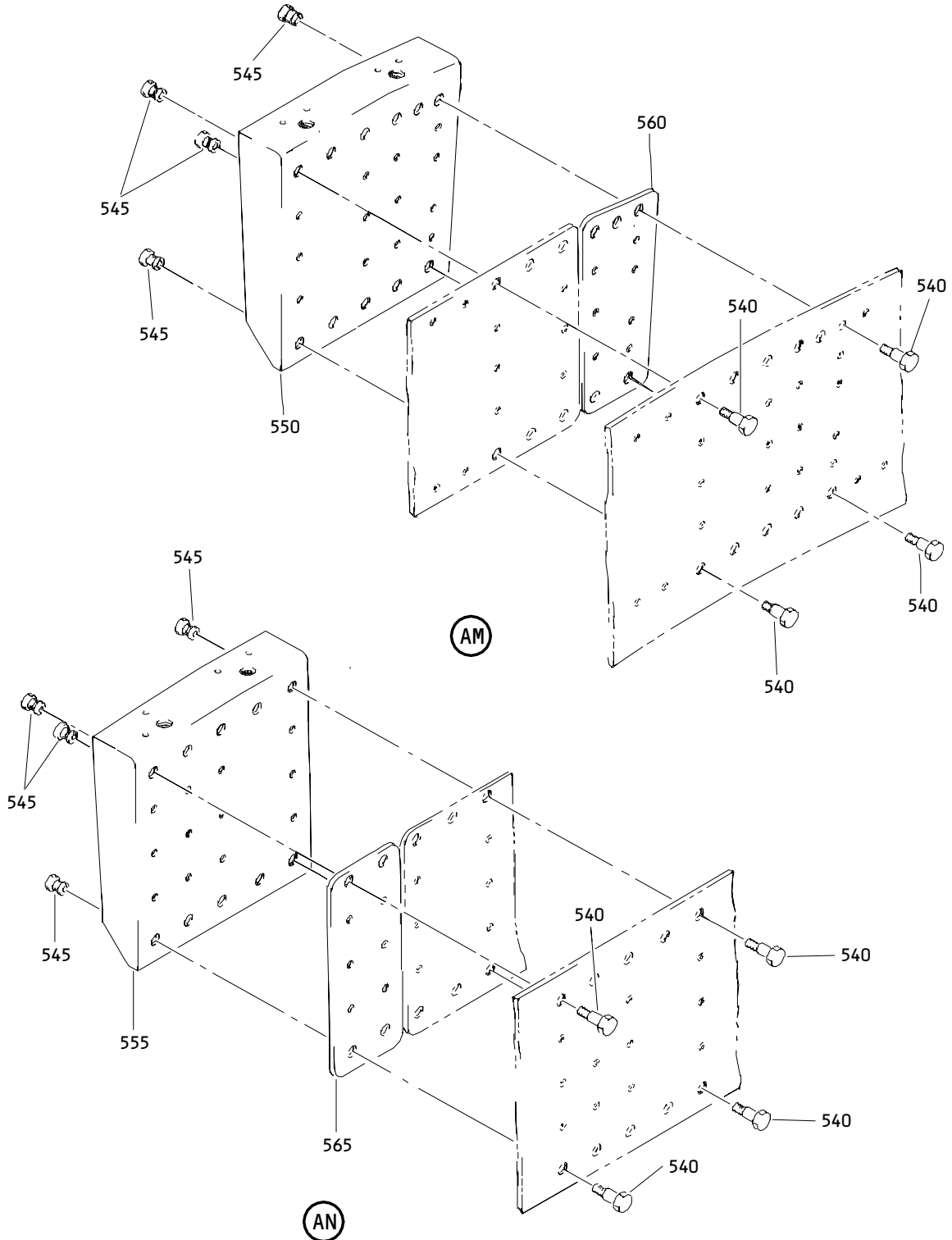
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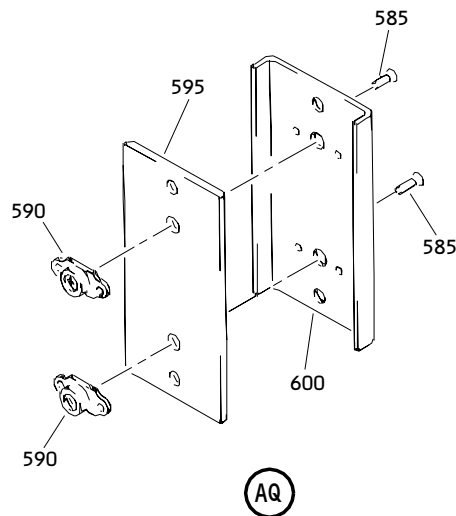
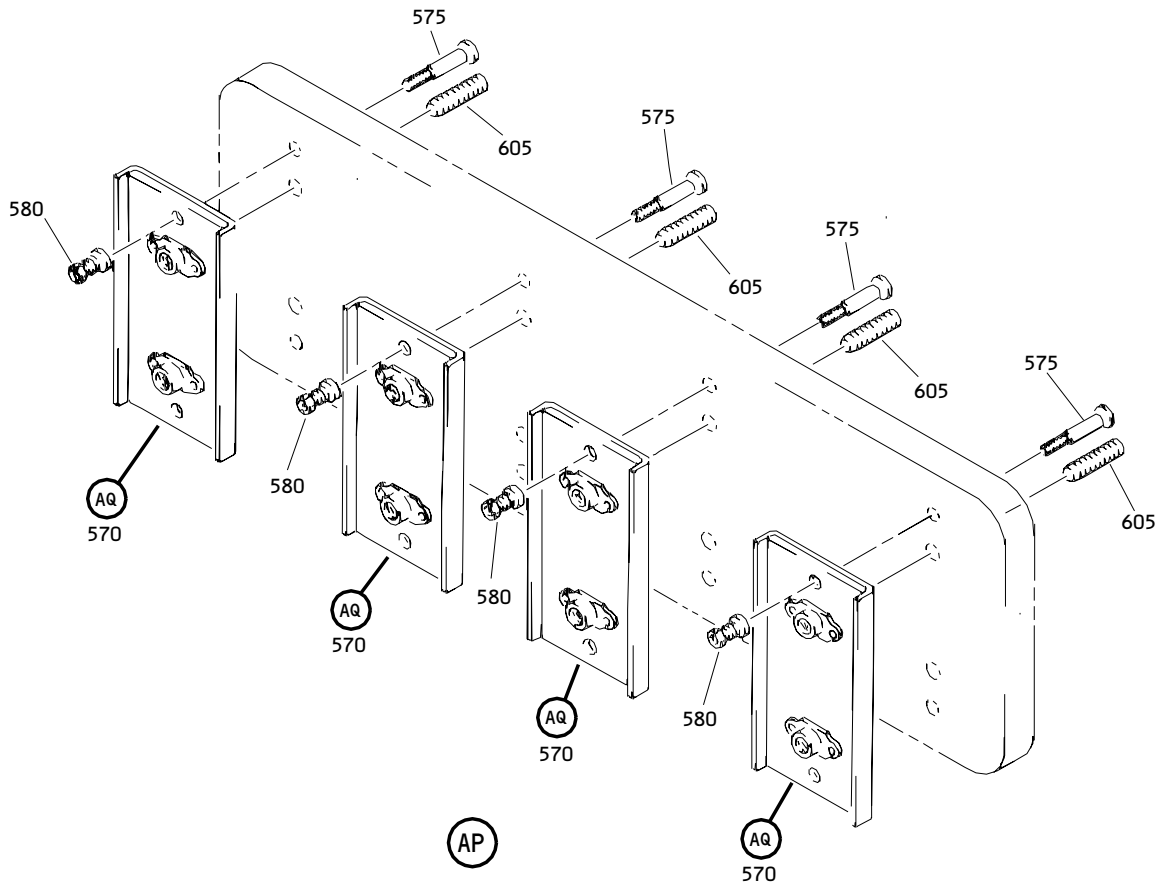


Inlet Assembly  
Figure 2 (Sheet 13)

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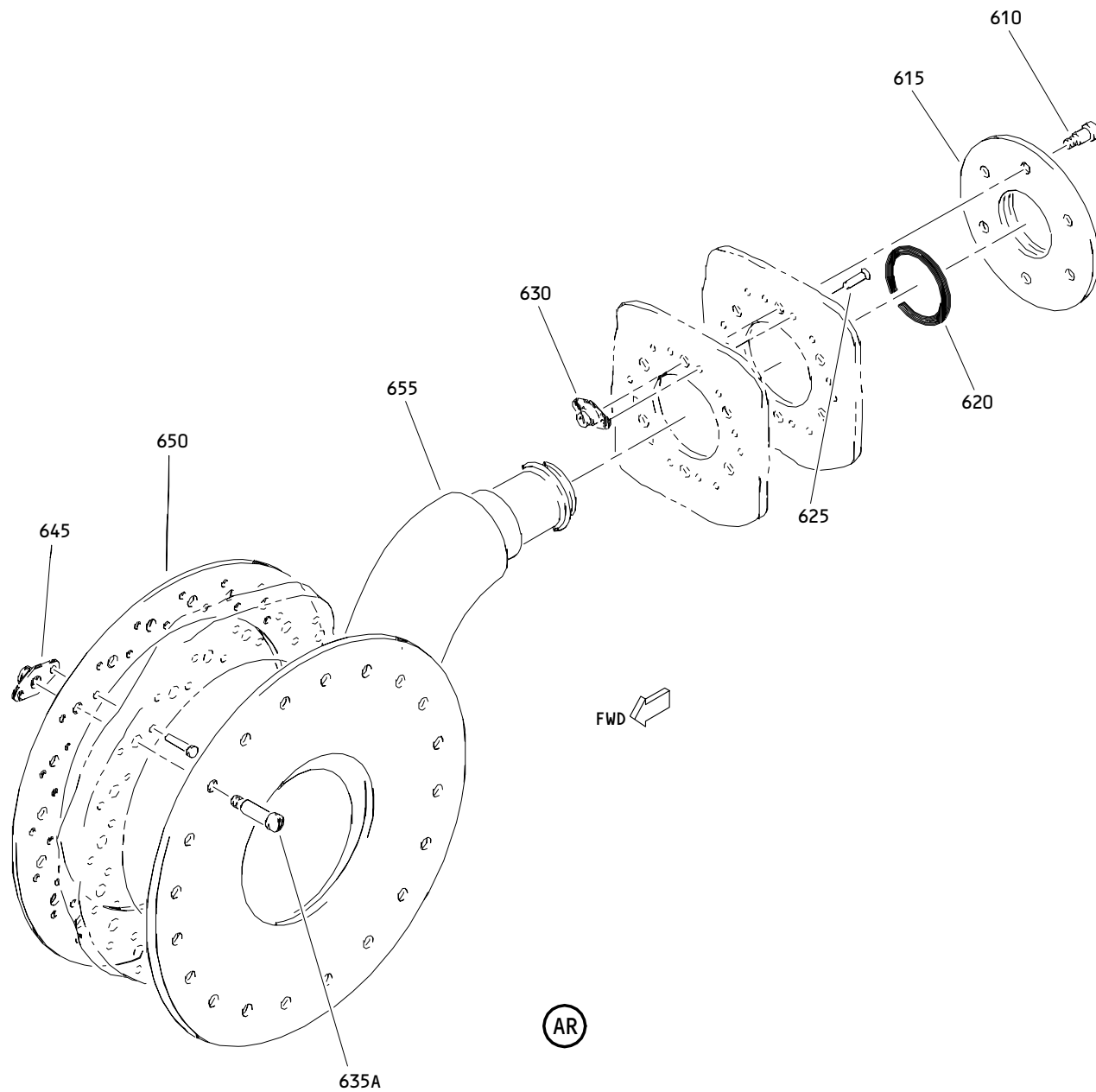




Inlet Assembly  
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Inlet Assembly  
Figure 2 (Sheet 15)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-			DELETED		
-1	314T1010-1		DELETED		
-1A	314T1010-1SP		INLET ASSY- (PRE SB 71-0034)	A	RF
-1B	314T1325-5SP		INLET ASSY-(REWORK)	B	RF
-1C	314T1010-8SP		INLET ASSY	C	RF
-1D	314T1010-9SP		INLET ASSY-(REWORK) (POST SB 71-0034)	D	RF
-1E	314T1010-10sp		INLET ASSY	E	RF
2	314T1010-5001		DELETED		
2A	314T1010-5002		.INLET ASSY- (REPLD BY ITEM 2R) (REPLS ITEMS 2D,2E,2F, 2G,2H)	A,B,D	1
-2B	314T1010-5003		DELETED		
-2C	314T1010-5004		DELETED		
-2D	314T1010-5007		.INLET ASSY-(REWORK) (REPLD BY ITEMS 2A,2E, 2F,2G,2H,2R)	A,B,D	1
-2E	314T1010-5008		.INLET ASSY-(REWORK) (REPLD BY ITEMS 2A,2F, 2G,2H,2R) (REPLS ITEM 2D)	A,B,D	1
-2F	314T1010-5009		.INLET ASSY-(REWORK) (REPLD BY ITEMS 2A,2G, 2H,2R) (REPLS ITEMS 2D,2E)	A,B,D	1
-2G	314T1010-5011		.INLET ASSY-(REWORK) (REPLD BY ITEMS 2A,2H, 2R) (REPLS ITEMS 2D,2E,2F)	A,B,D	1
-2H	314T1010-5012		.INLET ASSY- (REPLD BY ITEMS 2A,2R) (REPLS ITEMS 2D,2E,2F, 2G)	A,B,D	1
-2J	314T1010-5014		DELETED		
2K	314T1010-5002SP		DELETED		
-2L	314T1010-5007SP		DELETED		
-2M	314T1010-5008SP		DELETED		
-2N	314T1010-5009SP		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-2P	314T1010-5011SP		DELETED		
-2Q	314T1010-5012SP		DELETED		
-2R	314T1010-5017		.INLET ASSY- (REPLS ITEMS 2A,2D,2E, 2F,2G,2H)	A,B,D	1
-2S	314T1010-5018		.INLET ASSY- (REPLD BY ITEMS 2T,2U)	C	1
-2T	314T1010-5019		.INLET ASSY- (REPLS ITEM 2S) (REPLD BY ITEM 2U)	C	1
-2U	314T1010-5020		.INLET ASSY- (REPLS ITEMS 2S, 2T)	C	1
-2V	314T1010-5022		.INLET ASSY (REPLD BY ITEM 2W)	E	1
-2W	314T1010-5023		.INLET ASSY (REPLS ITEM 2V)	E	1
5	314T1012-1SP		DELETED		
5A	314T1012-7SP		DELETED		
5B	314T1012-9SP		DELETED		
5C	314T1012-1		..PANEL ASSY-OUTER SKIN UPR (USED ON ITEMS 2D, 2E)	A,B,D	1
-5D	314T1012-7		..PANEL ASSY-OUTER SKIN UPR (USED ON ITEMS 2F, 2G)	A,B,D	1
-5E	314T1012-9		..PANEL ASSY-OUTER SKIN UPR (USED ON ITEMS 2A, 2H, 2R,2V)		1
-5F	314T1012-15		..PANEL ASSY-OUTER SKIN UPR (USED ON ITEM 2W)	E	1
7	BACB30NU4K4		..BOLT- (V08524) (SPEC BACB30NU4K4) (OPT BACB30NU4K4 (V56878)) (OPT BACB30NU4K4 (V73197)) (OPT BACB30NU4K4 (V80539)) (OPT BACB30NU4K4 (V92215)) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H)	A,B,D	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-10	BACB30NN3K3		..BOLT (V06710) (SPEC BACB30NN3K3) (OPT BACB30NN3K3 (V06725)) (OPT BACB30NN3K3 (V06950)) (OPT BACB30NN3K3 (V08524)) (OPT BACB30NN3K3 (V27624)) (OPT BACB30NN3K3 (V56878)) (OPT BACB30NN3K3 (V73197)) (OPT BACB30NN3K3 (V80539)) (OPT BACB30NN3K3 (V92215)) (OPT BACB30NN3K3 (V93907)) (OPT BACB30NN3K3 (V97928))		52

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-12	BACB30NN3K3		..BOLT- (V06710) (SPEC BACB30NN3K3) (OPT BACB30NN3K3 (V06725)) (OPT BACB30NN3K3 (V06950)) (OPT BACB30NN3K3 (V08524)) (OPT BACB30NN3K3 (V27624)) (OPT BACB30NN3K3 (V56878)) (OPT BACB30NN3K3 (V73197)) (OPT BACB30NN3K3 (V80539)) (OPT BACB30NN3K3 (V92215)) (OPT BACB30NN3K3 (V93907)) (OPT BACB30NN3K3 (V97928))		54

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-15	BACB30NN4K4		..BOLT- (V06710) (SPEC BACB30NN4K4) (OPT BACB30NN4K4 (V06725)) (OPT BACB30NN4K4 (V06950)) (OPT BACB30NN4K4 (V08524)) (OPT BACB30NN4K4 (V27624)) (OPT BACB30NN4K4 (V56878)) (OPT BACB30NN4K4 (V73197)) (OPT BACB30NN4K4 (V80539)) (OPT BACB30NN4K4 (V92215)) (OPT BACB30NN4K4 (V93907)) (OPT BACB30NN4K4 (V97928))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-16	BACB30NN4K4		..BOLT- (V06710) (SPEC BACB30NN4K4) (OPT BACB30NN4K4 (V06725)) (OPT BACB30NN4K4 (V06950)) (OPT BACB30NN4K4 (V08524)) (OPT BACB30NN4K4 (V27624)) (OPT BACB30NN4K4 (V56878)) (OPT BACB30NN4K4 (V73197)) (OPT BACB30NN4K4 (V80539)) (OPT BACB30NN4K4 (V92215)) (OPT BACB30NN4K4 (V93907)) (OPT BACB30NN4K4 (V97928))		8
17	BACB30NT4K6		..BOLT- (V06710) (SPEC BACB30NT4K6) (OPT BACB30NT4K6 (V06725)) (OPT BACB30NT4K6 (V06950)) (OPT BACB30NT4K6 (V08524)) (OPT BACB30NT4K6 (V27624)) (OPT BACB30NT4K6 (V73197)) (OPT BACB30NT4K6 (V80539)) (OPT BACB30NT4K6 (V92215)) (OPT BACB30NT4K6 (V93907)) (OPT BACB30NT4K6 (V97928)) -----*-----		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
18	314T1010-3		..SHIM-		AR
18A	314T1010-4		..SHIM-		AR
18B	314T1010-5		..SHIM-		AR
19	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H)	A,B,D	126
20	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		124
22	BRF200C4M		DELETED		
22A	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (USED ON ITEM 2H)	A,B,D	8
-25	BRF200C4M		..NUTPLATE (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) (OPT ITEM 25A) (USED ON ITEMS 2A,2H, 2R)		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-25A	BRF200C4D		1234567 ..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (USED ON ITEMS 2A, 2H, 2R)		8
-25C	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	16
-27	BRF200C3M		..NUTPLATE (V52828) (SPEC BACN10JR4CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE042 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962)) (OPT ITEM 27B) (USED ON ITEMS 2A,2H, 2R)		51

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -27A 27B	BRF200C4D BRF200C3D		DELETED ..NUTPLATE (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (OPT ITEM 27) (USED ON ITEMS 2A,2H,2R)		51
-30	BRF200C3M		..NUTPLATE (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962)) (OPT ITEM 30A)		52
30A	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (OPT ITEM 30) (USED ON ITEMS 2A, 2H, 2R)		52
-30B	BRF200C3M		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -30C	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	103
-32	BRF100C3M		..NUTPLATE (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT T8113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (15653)) (OPT ITEM 32B) (USED ON ITEMS 2A,2H, 2R)		
-32A 32B	BRF200C3D BRF100C3D		DELETED ..NUTPLATE (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (OPT ITEM 32) (USED ON ITEMS 2A,2H, 2R)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -35	BRF100C3M		..NUTPLATE (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT T8113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (72962)) (OPT V2001-3 (V15653)) (OPT ITEM 35A) (USED ON ITEMS 2A, 2H, 2R)		2
35A	BRF100C3D		..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (OPT ITEM 35) (USED ON ITEMS 2A, 2H, 2R)		2
-35B	BRF100C3M		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -35C	BRF100C3D		..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	3
37	T8098C4K		..NUTPLATE- (V11815) (SPEC BACN10KA4ACM) (OPT NS103226SE048 (V80539)) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H) (OPT ITEM 37A)	A,B,D	3
-37A	NS202540-4		..NUTPLATE- (V80539) (SPEC BACN10KA4ACD) (OPT T8098C4KCPM (V11815)) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H) (OPT ITEM 37)	A,B,D	3
-38 40	T8098C4K 314T1015-1		DELETED ..DUCT INSTL-CF6-80A THRM ANTI-ICING (OPT T8113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-45	314T1015-3		...VIBREAKER ASSY ATTACHING PARTS		1
50	HL12VAZ6-5		...BOLT (V56878) (SPEC BACB30NX6K5) (OPT HL12VAZ6-5 (V73197)) (OPT HL12VAZ6-5 (V92215)) (OPT HL12VAZ6-5 (V97928)) (OPT L802-6K5 (V06725)) (OPT HL12VAZ6-5 (V08524))		6
55	HL12VAZ6-3		...BOLT (V56878) (SPEC BACB30NX6K3) (OPT HL12VAZ6-3 (V73197)) (OPT HL12VAZ6-3 (V92215)) (OPT HL12VAZ6-3 (V97928)) (OPT L802-6K5 (V06725)) (OPT HL12VAZ6-3 (V08524))		8
60	HL1187DU6		...COLLAR (V73197) (SPEC BACC30X6S) (OPT HL87DU6 (V73197)) (OPT HL87DU6 (V92215)) (OPT HL1187DU6 (V56878)) (OPT HL1187DU6 (V92215)) (OPT HL87DU6 (V56878))		14
70	314T1015-4		....ADAPTER-FWD		1
75	BCREF5240		DELETED		
75A	14A501-300-225		....VIBREAKER HOUSING (V14711)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-80	460-300		...PERISEAL- (V14711)		1
85	BACB30NT4K8		...BOLT- (V06710) (SPEC BACB30NT4K8) (OPT BACB30NT4K8 (V06725)) (OPT BACB30NT4K8 (V06950)) (OPT BACB30NT4K8 (V08524)) (OPT BACB30NT4K8 (V27624)) (OPT BACB30NT4K8 (V73197)) (OPT BACB30NT4K8 (V80539)) (OPT BACB30NT4K8 (V92215)) (OPT BACB30NT4K8 (V93907)) (OPT BACB30NT4K8 (V97928))		2
90	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		4
95	BRF200C4M		...NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962))		2
100	314T3015-7		...FILLER		2
105	314T3015-8		...FILLER		2
110	314T1015-2		...TUBE ASSY		1
112	314T1015-5		....TUBE		1
115	314T1015-6		....ADAPTER-AFT		1
120	R71AB3-0300FO		....FLANGE- (V15284)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 125	314T3017-1		..VENT ASSY		1
125A	314T3017-1SP		DELETED		
130	BACB30NN3K3		..BOLT- (V06710) (SPEC BACB30NN3K3) (OPT BACB30NN3K3 (V06725)) (OPT BACB30NN3K3 (V06950)) (OPT BACB30NN3K3 (V08524)) (OPT BACB30NN3K3 (V27624)) (OPT BACB30NN3K3 (V56878)) (OPT BACB30NN3K3 (V73197)) (OPT BACB30NN3K3 (V80539)) (OPT BACB30NN3K3 (V92215)) (OPT BACB30NN3K3 (V93907)) (OPT BACB30NN3K3 (V97928)) -----*		10
135	BACR15CE3D		...RIVET- (SIZE DETERMINE ON INST)		20
140	F5000-3BAC		...NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828))		10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
145	314T3017-2		...FITTING-VENT		1
150	314T1012-2SP		DELETED		
150A	314T1012-8SP		DELETED		
150B	314T1012-2		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEMS 2D, 2E)	A,B,D	1
-150C	314T1012-8		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEMS 2F, 2G)	A,B,D	1
-150D	314T1012-12		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEMS 2A, 2H, 2R,2V)		1
-150E	314T1012-16		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEM 2W)	E	1
152	BACB30NU4K4		ATTACHING PARTS ..BOLT- (V08524) (SPEC BACB30NU4K4) (OPT BACB30NU4K4 (V56878)) (OPT BACB30NU4K4 (V73197)) (OPT BACB30NU4K4 (V80539)) (OPT BACB30NU4K4 (V92215)) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H)	A,B,D	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-155	BACB30NN3K3		..BOLT- (V06710) (SPEC BACB30NN3K3) (OPT BACB30NN3K3 (V06725)) (OPT BACB30NN3K3 (V06950)) (OPT BACB30NN3K3 (V08524)) (OPT BACB30NN3K3 (V27624)) (OPT BACB30NN3K3 (V56878)) (OPT BACB30NN3K3 (V73197)) (OPT BACB30NN3K3 (V80539)) (OPT BACB30NN3K3 (V92215)) (OPT BACB30NN3K3 (V93907)) (OPT BACB30NN3K3 (V97928))		53

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-157	BACB30NN3K3		1234567  ..BOLT- (V06710) (SPEC BACB30NN3K3) (OPT BACB30NN3K3 (V06725)) (OPT BACB30NN3K3 (V06950)) (OPT BACB30NN3K3 (V08524)) (OPT BACB30NN3K3 (V27624)) (OPT BACB30NN3K3 (V56878)) (OPT BACB30NN3K3 (V73197)) (OPT BACB30NN3K3 (V80539)) (OPT BACB30NN3K3 (V92215)) (OPT BACB30NN3K3 (V93907)) (OPT BACB30NN3K3 (V97928))		66

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-158	BACB30NN4K4		..BOLT- (V06710) (SPEC BACB30NN4K4) (OPT BACB30NN4K4 (V06725)) (OPT BACB30NN4K4 (V06950)) (OPT BACB30NN4K4 (V08524)) (OPT BACB30NN4K4 (V27624)) (OPT BACB30NN4K4 (V56878)) (OPT BACB30NN4K4 (V73197)) (OPT BACB30NN4K4 (V80539)) (OPT BACB30NN4K4 (V92215)) (OPT BACB30NN4K4 (V93907)) (OPT BACB30NN4K4 (V97928))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-160	BACB30NN4K4		..BOLT- (V06710) (SPEC BACB30NN4K4) (OPT BACB30NN4K4 (V06725)) (OPT BACB30NN4K4 (V06950)) (OPT BACB30NN4K4 (V08524)) (OPT BACB30NN4K4 (V27624)) (OPT BACB30NN4K4 (V56878)) (OPT BACB30NN4K4 (V73197)) (OPT BACB30NN4K4 (V80539)) (OPT BACB30NN4K4 (V92215)) (OPT BACB30NN4K4 (V93907)) (OPT BACB30NN4K4 (V97928)) -----*		4
162	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H)	A,B,D	114
165	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		140

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -167	BRF200C4M		..NUTPLATE (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) (OPT ITEM 167A) (USED ON ITEMS 2A,2H,2R)		4
167A	BRF200C4D		..NUTPLATE (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (OPT ITEM 167) (USED ON ITEM 2H)		4
-170	BRF200C4M		..NUTPLATE (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) (OPT ITEM 170A) (USED ON ITEMS 2A,2H, 2R)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-170A	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (OPT ITEM 170) (USED ON ITEMS 2A, 2H, 2R)		4
-170B -170C	BRF200C4M BRF200C4D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	8
-172	BRF200C3M		..NUTPLATE (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962)) (OPT ITEM 172A) (USED ON ITEM 2A,2H, 2R)		52

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-172A	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEM 2H)	A,B,D	52
-175	BRF200C3M		..NUTPLATE (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962)) (OPT ITEM 175A) (USED ON ITEM 2A,2H, 2R)		65
175A	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 2A, 2H, 2R)		65

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02- -175B -175C	BRF200C3M BRF200C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	117
-177	BRF100C3M		..NUTPLATE (V52828) (SPEC BACN10JR3CFM) (OPT F2001-3 (V15653)) (OPT TB113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT ITEM 177A) (USED ON ITEMS 2A,2H,2R)		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-177A	BRF100C3D		..NUTPLATE (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (OPT ITEM 177) (USED ON ITEMS 2A,2H,2R)		1
180 180A	BRF100C3M BRF100C3D		DELETED ..NUTPLATE (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (USED ON ITEMS 2A, 2H, 2R)	A-D	1
-180B -180C	BRF100C3M BRF100C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
185	314T1026-1		...TEE INSTL-SKIN SPLICE		1
190	314T1026-2		...TEE ASSY		1
195	314T1026-3		...TEE ASSY		1
			ATTACHING PARTS		
200	BACB30NN3K3		...BOLT- (V06710) (SPEC BACB30NN3K3) (OPT BACB30NN3K3 (V06725)) (OPT BACB30NN3K3 (V06950)) (OPT BACB30NN3K3 (V08524)) (OPT BACB30NN3K3 (V27624)) (OPT BACB30NN3K3 (V56878)) (OPT BACB30NN3K3 (V73197)) (OPT BACB30NN3K3 (V80539)) (OPT BACB30NN3K3 (V92215)) (OPT BACB30NN3K3 (V93907)) (OPT BACB30NN3K3 (V97928))		72

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-202	BACB30NN4K4		...BOLT- (V06710) (SPEC BACB30NN4K4) (OPT BACB30NN4K4 (V06725)) (OPT BACB30NN4K4 (V06950)) (OPT BACB30NN4K4 (V08524)) (OPT BACB30NN4K4 (V27624)) (OPT BACB30NN4K4 (V56878)) (OPT BACB30NN4K4 (V73197)) (OPT BACB30NN4K4 (V80539)) (OPT BACB30NN4K4 (V92215)) (OPT BACB30NN4K4 (V93907)) (OPT BACB30NN4K4 (V97928))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-205	BACB30NN4K4		...BOLT- (V06710) (SPEC BACB30NN4K4) (OPT BACB30NN4K4 (V06725)) (OPT BACB30NN4K4 (V06950)) (OPT BACB30NN4K4 (V08524)) (OPT BACB30NN4K4 (V27624)) (OPT BACB30NN4K4 (V56878)) (OPT BACB30NN4K4 (V73197)) (OPT BACB30NN4K4 (V80539)) (OPT BACB30NN4K4 (V92215)) (OPT BACB30NN4K4 (V93907)) (OPT BACB30NN4K4 (V97928)) -----*-----		6
210	BACR15BA3AD		....RIVET- (SIZE DETERMINE ON INST) DELETED		80
215	BRF200C3M		DELETED		
215A	BRF200C3D		....NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		32
220	BRF200C4M		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-220A	BRF200C4D		....NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		4
225 225A	BRF100C3M BRF100C3D		DELETED ....NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653))		4
230	314T1026-4		....TEE- (USED ON ITEM 190)		1
235	314T1026-5		....TEE- (USED ON ITEM 195)		1
240	314T1016-1		..FITTING INSTL-HOIST		1
245	MS20427M4C10-5		...RIVET		8
250	T8098C6K		...NUTPLATE- (V11815) (SPEC BACN10KA6ACM) (OPT NS103226SE064 (V80539))		4
250A	BACN10K464		...NUTPLATE- (OPT ITEM 250)		4
255	314T3016-3		...SHIM		4
260	314T3016-2		...FILLER		4
265	BACB28X6C062		...BUSHING- (V23294) (SPEC BACB28X6C062) (OPT BACB28X6C062 (V70265)) (OPT BACB28X6C062 (V94892))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-267	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 2D, 2F, 2G, 2H)	A,B,D	6
268	T8098C4K		..NUTPLATE- (V11815) (SPEC BACN10KA4ACM) (OPT NS103226SE048 (V80539)) (OPT ITEM 268A) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H)	A,B,D	3
-268A	NS202540-4		..NUTPLATE- (V80539) (SPEC BACN10KA4ACD) (OPT T8098C4KCPM (V11815)) (OPT ITEM 268) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H)	A,B,D	3
-268B	T8098C4K		DELETED		
270	314T1020-1		..LIP ASSY ATTACHING PARTS		1
275	HL441UC6-4		..BOLT- (V56878) (SPEC BACB30FN6A4) (OPT HL441UC6-4 (V73197)) (OPT HL441UC6-4 (V92215)) (OPT HL441UC6-4 (V97928)) (OPT HL41PY6-4 (V80539)) (OPT HL441N6-4 (V80539)) (OPT HL441UC6-4 (V80539)) (OPT WC1316-4 (V60516)) (OPT 67068-6A4 (V56878)) (OPT HL441UC6-4 (V08524))		153

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-280	HL441UC6-5		..BOLT- (V56878) (SPEC BACB30FN6A5) (OPT HL441UC6-5 (V73197)) (OPT HL441UC6-5 (V92215)) (OPT HL441UC6-5 (V97928)) (OPT HL41PY6-5 (V80539)) (OPT HL441N6-5 (V80539)) (OPT HL441UC6-5 (V80539)) (OPT WC1316-5 (V60516)) (OPT 67068-6A5 (V56878)) (OPT HL441UC6-5 (V08524))		16
285	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) -----*		169
290	HL11VAZ6-4		DELETED		
295	HL79-6		DELETED		
300	BACR15CE6KE		DELETED		
-300A	BACR15BA6KE		DELETED		
305	CR2664CW6-4		DELETED		
310	CR2664CW6-5		DELETED		
315	314T1020-3		DELETED		
320	NAS1398CW6-4		DELETED		
325	314T1020-11		DELETED		
330	314T1020-4		DELETED		
335	314T1020-2		DELETED		
350	314T3020-42		DELETED		
355	314T3020-43		DELETED		
360	314T1013-1		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-360A	314T1013-38		DELETED		
360B	314T1013-42		..BULKHEAD ASSY- (USED ON ITEMS 2D, 2E, 2F)	A,B,D	1
-360C	314T1013-54		..BULKHEAD ASSY- (USED ON ITEMS 2A, 2R)		1
-360D	314T1013-48		..BULKHEAD ASSY- (USED ON ITEM 2G)	A,B,D	1
-360E	314T1013-56		..BULKHEAD ASSY- (USED ON ITEM 2H)	A,B,D	1
-360F	314T1013-58		DELETED		
361	BACS12ER06K8		...SCREW- (V06710) (SPEC BACS12ER06K8) (OPT BACS12ER06K8 (V06725)) (OPT BACS12ER06K8 (V06950)) (OPT BACS12ER06K8 (V27624)) (OPT BACS12ER06K8 (V34252)) (OPT BACS12ER06K8 (V56878)) (OPT BACS12ER06K8 (V73197)) (OPT BACS12ER06K8 (V80539)) (OPT BACS12ER06K8 (V92215)) (OPT BACS12ER06K8 (V93907)) (OPT BACS12ER06K8 (V97928))		10
362	AN960PD6L		...WASHER		10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-363	H10-06BAC		...NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V71087)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A62 (V52828)) (OPT NS202101-62 (V80539))		10
364	314T3013-30		...CHANNEL-SEAL		2
365	314T3013-31		...SEAL		2
367	BACR15BB6AD		...RIVET- (SIZE DETERMINE ON INST)		240
370	HL12VAZ6-4		...BOLT- (V56878) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V08524))		109
375	HL12VAZ6-5		...BOLT- (V56878) (SPEC BACB30NX6K5) (OPT HL12VAZ6-5 (V73197)) (OPT HL12VAZ6-5 (V92215)) (OPT HL12VAZ6-5 (V97928)) (OPT L802-6K5 (V06725)) (OPT HL12VAZ6-5 (V08524))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-380	HL12VAZ6-6		...BOLT- (V56878) (SPEC BACB30NX6K6) (OPT HL12VAZ6-6 (V73197)) (OPT HL12VAZ6-6 (V92215)) (OPT HL12VAZ6-6 (V97928)) (OPT L802-6K6 (V06725)) (OPT HL12VAZ6-6 (V08524))		10
385	HL1187DUW6		...COLLAR- (V73197) (SPEC BACC30X6SW) (OPT HL87DUW6 (V73197)) (OPT HL87DUW6 (V92215)) (OPT HL1187DUW6 (V56878)) (OPT HL1187DUW6 (V92215)) (OPT HL87DUW6 (V56878))		123
390	314T1013-25		...WEB ASSY		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-395	BACB30LK3-4		....BOLT- (V06710) (SPEC BACB30LK3-4) (OPT BACB30LK3-4 (V06725)) (OPT BACB30LK3-4 (V06950)) (OPT BACB30LK3-4 (V08524)) (OPT BACB30LK3-4 (V17943)) (OPT BACB30LK3-4 (V27624)) (OPT BACB30LK3-4 (V80539)) (OPT BACB30LK3-4 (V92215)) (OPT BACB30LK3-4 (V97928))		2
405	BACR15CE3D		....RIVET- (SIZE DETERMINE ON INST)		4
410	BRF200C3M		....NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		2
415	BACR15CE3D		....RIVET- (SIZE DETERMINE ON INST)		48

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-420	BRF200C06M		....NUTPLATE- (V52828) (SPEC BACN10JR06CFM) (OPT F5001-06BAC (V15653)) (OPT NS103203SE62 (V80539)) (OPT T8092C632 (V11815)) (OPT VN152D1-62 (V92215)) (OPT 109F9201-62 (V72962))		24
425	P116-473-10-495		DELETED		
425A	P116-473-12-495		....STUD-CLIP (V78553) (SPEC BACS21A34-12)		24
430	314T1013-27		DELETED		
430A	314T1013-41		....DOOR ASSY		2
435	CL100-3-55		.....CABLE ASSY- (V99862) (SPEC BACC13Y3-55) ATTACHING PARTS		1
440	BACS12CK3-9		.....SCREW- (V06710) (SPEC BACS12CK3-9) (OPT BACS12CK3-9 (V06725)) (OPT BACS12CK3-9 (V06950)) (OPT BACS12CK3-9 (V17943)) (OPT BACS12CK3-9 (V27624)) (OPT BACS12CK3-9 (V80539)) (OPT BACS12CK3-9 (V92215)) (OPT BACS12CK3-9 (V97928))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-445	BACW10P136AL		.....WASHER- (V10630) (SPEC BACW10P136AL)		1
450	H10-3BAC		.....NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) -----*-----		1
452	BACR15BA4AD		.....RIVET		24
455	A1663-012-1		.....CLIP- (V78553) (SPEC BACC15G012)		12
460	314T1013-28		DELETED		
460A	314T1013-40		.....DOOR		1
465	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)		4
470	MS27253-2		...PLATE		1
475	HL523VAZ8-38		..BOLT- (V56878) (SPEC BACB30NZ8K38) (OPT HL523VAZ8-38 (V73197)) (OPT HL523VAZ8-38 (V92215)) (OPT HL523VAZ8-38 (V97928)) (OPT L804-8K38 (V06725)) (OPT HL523VAZ8-38 (V08524)) (USED ON ITEMS 2D, 2E, 2F, 2G, 2H,)	A,B,D	138

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -475A	HL523VAZ8-38		..BOLT- (V56878) (SPEC BACB30NZ8K38) (OPT HL523VAZ8-38 (V73197)) (OPT HL523VAZ8-38 (V92215)) (OPT HL523VAZ8-38 (V97928)) (OPT L804-8K38 (V06725)) (OPT HL523VAZ8-38 (V08524)) (OPT ITEM 475B) (USED ON ITEMS 2A, 2R)		138
-475B	HL523VAZ8-37		..BOLT- (V56878) (SPEC BACB30NZ8K37) (OPT HL523VAZ8-37 (V73197)) (OPT HL523VAZ8-37 (V92215)) (OPT HL523VAZ8-37 (V97928)) (OPT L804-8K37 (V06725)) (OPT HL523VAZ8-37 (V08524)) (OPT ITEM 475A) (USED ON ITEMS 2A, 2R)		138

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-480	HL523VAZ8-40		..BOLT- (V56878) (SPEC BACB30NZ8K40) (OPT HL523VAZ8-40 (V73197)) (OPT HL523VAZ8-40 (V92215)) (OPT HL523VAZ8-40 (V97928)) (OPT L804-8K40 (V06725)) (OPT HL523VAZ8-40 (V08524)) (USED ON ITEMS 2D, 2E 2F, 2G, 2H)	A,B,D	6
-480A	HL523VAZ8-40		..BOLT- (V56878) (SPEC BACB30NZ8K40) (OPT HL523VAZ8-40 (V73197)) (OPT HL523VAZ8-40 (V92215)) (OPT HL523VAZ8-40 (V97928)) (OPT L804-8K40 (V06725)) (OPT HL523VAZ8-40 (V08524)) (OPT ITEM 480B) (USED ON ITEMS 2A, 2R)		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -480B	HL523VAZ8-39		..BOLT- (V56878) (SPEC BACB30NZ8K39) (OPT HL523VAZ8-39 (V73197)) (OPT HL523VAZ8-39 (V92215)) (OPT HL523VAZ8-39 (V97928)) (OPT L804-8K39 (V06725)) (OPT HL523VAZ8-39 (V08524)) (OPT ITEM 480A) (USED ON ITEMS 2A, 2R)		6
485	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		144
490	BACS40R11B25F		..SHIM		153
495	BACS40R11B33F		..SHIM		63
500	NAS577-6A		..NUT		22
505	NAS578-6A		..RETAINER		22
507	BACR15CE6KE		..RIVET- (SIZE DETERMINE ON INST)		192
510	314T1011-1		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2D) (PRE SB 71-0022-R4)	A,B,D	1
-510A	314T1011-183		..PANEL ASSY-INNER ACOUSTIC (OPT ITEM 510B) (USED ON ITEMS 2A, 2E, 2F, 2G, 2H) (PRE SB 71-0022-R4)	A,B,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -510B	314T1011-203		..PANEL ASSY-INNER ACOUSTIC (OPT ITEM 510A) (USED ON ITEMS 2A, 2E, 2F, 2G, 2H) (PRE SB 71-0022-R4)	A,B,D	1
-510C	314T1011-233		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2R)	A,B,D	1
-510D	314T1011-255		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2S)	C	1
-510E	314T1011-258		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2T)	C	1
-510F	314T1011-261		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2U)	C	1
-510G	314T1011-302		..PANEL ASSY-INNER ACOUSTIC LASER	E	1
-510H	015T0261-3		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2D) (POST SB 71-0022-R4)	A,B,D	1
-510J	015T0261-24		..PANEL ASSY (OPT ITEM 510B)(USED ON ITEMS 2A,2E,2F,2G,2H) (POST SB 71-0022-R4)	A,B,D	1
-510K	015T0261-5		..PANEL ASSY (OPT ITEM 510B)(USED ON ITEMS 2A,2E,2F,2G,2H) (POST SB 71-0022-R4)	A,B,D	1
512	NAS13986-2		...RIVET- (USED ON ITEM 510A)	A,B,D	8
513	314T3011-87		...DRAIN ASSY-LH (USED ON ITEM 510A)	A,B,D	1
-513A	314T3011-87		...DRAIN ASSY-RH (USED ON ITEM 510A)	A,B,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-515	HL523VAZ8-36		1234567 ...BOLT- (V56878) (SPEC BACB30NZ8K36) (OPT HL523VAZ8-36 (V73197)) (OPT HL523VAZ8-36 (V92215)) (OPT HL523VAZ8-36 (V97928)) (OPT L804-8K36 (V06725)) (OPT HL523VAZ8-36 (V08524)) (USED ON ITEM 510)	A,B,D	112
-515A	HL523VAZ8-36		...BOLT- (V56878) (SPEC BACB30NZ8K36) (OPT HL523VAZ8-36 (V73197)) (OPT HL523VAZ8-36 (V92215)) (OPT HL523VAZ8-36 (V97928)) (OPT L804-8K36 (V06725)) (OPT HL523VAZ8-36 (V08524)) (OPT ITEM 515B) (USED ON ITEMS 510A, 510B)	A,B,D	112

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -515B	HL523VAZ8-35		...BOLT- (V56878) (SPEC BACB30NZ8K35) (OPT HL523VAZ8-35 (V73197)) (OPT HL523VAZ8-35 (V92215)) (OPT HL523VAZ8-35 (V97928)) (OPT L804-8K35 (V06725)) (OPT HL523VAZ8-35 (V08524)) (OPT ITEM 515A) (USED ON ITEMS 510A, 510B)	A,B,D	112
-515C	HL523VAZ8-35		...BOLT- (V56878) (SPEC BACB30NZ8K35) (OPT HL523VAZ8-35 (V73197)) (OPT HL523VAZ8-35 (V92215)) (OPT HL523VAZ8-35 (V97928)) (OPT L804-8K35 (V06725)) (OPT HL523VAZ8-35 (V08524)) (USED ON ITEM 510C)		112
520	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		112
521	314T1011-74		...PLATE-SPLICE		1
522	314T1011-75		...PLATE-SPLICE		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-523	314T1011-76		...PLATE-SPLICE (USED ON ITEMS 510D, 510E) (PRE SB 71-0022-R4)		1
525	314T1011-5		...PANEL ASSY-LH (USED ON ITEM 510)	A,B,D	1
-525A	314T1011-186		...PANEL ASSY-LH (USED ON ITEMS 510A, 510B) (PRE SB 71-0022-R4)	A,B,D	1
-525B	314T1011-231		...PANEL ASSY-LH (USED ON ITEM 510C) (POST SB 71-0022-R4)	A,B,D	1
-525C	314T1011-243		...PANEL ASSY-LH (USED ON ITEM 510D) (POST SB 71-0022-R4)	C	1
-525D	314T1011-259		...PANEL ASSY-LH (USED ON ITEM 510E) (POST SB 71-0022-R4)	C	1
-525E	314T1011-263		...PANEL ASSY-LH (USED ON ITEM 510F) (POST SB 71-0022-R4)	C	1
-525F	314T1011-304		...PANEL ASSY-LH (POST SB 71-0022-R4)	E	1
-525G	654T0005-323		...ACOUSTIC PANEL,INLET-KIT (OPT ITEM 525F) (POST SB 71-0022-R4)	E	1
530	314T1011-6		...PANEL ASSY-RH (USED ON ITEM 510)	A,B,D	1
-530A	314T1011-189		...PANEL ASSY-RH (USED ON ITEMS 510A, 510B)	A,B,D	1
-530B	314T1011-230		...PANEL ASSY-RH (USED ON ITEM 510C)	A,B,D	1
-530C	314T1011-242		...PANEL ASSY-RH (USED ON ITEMS 510D, 510E)	C	1
-530D	314T1011-262		...PANEL ASSY-RH (USED ON ITEM 510F)	C	1
-530E	314T1011-303		...PANEL ASSY-RH	E	1
534	314T1011-74		DELETED		
534G	314T1011-75		DELETED		
534P	314T1011-76		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-535	314T1011-7		...PANEL ASSY-LWR (USED ON ITEM 510) (PRE SB 71-0022-R4)	A,B,D	1
-535A	314T1011-192		...PANEL ASSY-LWR (USED ON ITEMS 510A, 510B) (PRE SB 71-0022-R4)	A,B,D	1
-535B	314T1011-232		...PANEL ASSY-LWR (USED ON ITEM 510C) (POST SB 71-0022-R4)	A,B,D	1
-535C	314T1011-244		...PANEL ASSY-LWR (USED ON ITEM 510D) (POST SB 71-0022-R4)	C	1
-535D	314T1011-260		...PANEL ASSY-LWR (USED ON ITEM 510E) (POST SB 71-0022-R4)	C	1
-535E	314T1011-264		...PANEL ASSY-LWR (USED ON ITEM 510F) (POST SB 71-0022-R4)	C	1
-535F	314T1011-305		...PANEL ASSY-LWR (POST SB 71-0022-R4)	E	1
-535G	654T0005-324		...ACOUSTIC PANEL,INLET-KIT (OPT ITEM 535F) (POST SB 71-0022-R4)	E	1
540	HL218-6-4		..BOLT- (V56878) (SPEC BACB30KK6-4) (OPT 65960-6-4 (V56878))		21
545	HL84-6		..COLLAR- (V56878) (SPEC BACC30R6) (OPT HL84-6 (V73197)) (OPT HL84-6 (V92215))		21
550	314T1245-1		..FITTING-AFT BHD (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	1
555	314T1245-2		..FITTING-AFT BHD (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-560	314T1010-7		..SHIM- (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	1
565	314T1010-6		..SHIM- (USED ON ITEMS 2D, 2E, 2F, 2G)	A,B,D	1
570	314T3010-10		..CHANNEL ASSY ATTACHING PARTS		8
575	HL523VAZ5-15		..BOLT- (V56878) (SPEC BACB30NZ5K15) (OPT HL523VAZ5-15 (V73197)) (OPT HL523VAZ5-15 (V92215)) (OPT HL523VAZ5-15 (V97928)) (OPT L804-5K15 (V06725)) (OPT HL523VAZ5-15 (V08524))		16
580	HL70-5		..COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) -----*		16
585	BACR15BA3D		...RIVET- (SIZE DETERMINE ON INST)		4
590	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
595	314T3010-12		...STRAP		1
600	314T3010-11		...CHANNEL		1
605	MS18064-73		..SETSCREW		16
610	BACB30NT3K3		.BOLT- (V06710) (SPEC BACB30NT3K3) (OPT BACB30NT3K3 (V06725)) (OPT BACB30NT3K3 (V06950)) (OPT BACB30NT3K3 (V08524)) (OPT BACB30NT3K3 (V27624)) (OPT BACB30NT3K3 (V73197)) (OPT BACB30NT3K3 (V80539)) (OPT BACB30NT3K3 (V92215)) (OPT BACB30NT3K3 (V93907)) (OPT BACB30NT3K3 (V97928))	B	6
615	314T1328-1		.FITTING-BHD	B	1
620	S7E183-220		.PACKING- (V95272) (SPEC BACP11J220) (OPT S424-7-2-220 (V83259)) (OPT 13-06-220 (V07096)) (OPT S383-70-220 (V83259)) (OPT AS568-220S32 (V11314)) (OPT S424-7-2-220 (V02697))	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-625	BACR15BA3AD4		.RIVET- (V09192) (SPEC BACR15BA3AD4) (OPT BACR15BA3AD4 (V42838)) (OPT BACR15BA3AD4 (V53551)) (OPT BACR15BA3AD4 (V55580))	B	12
630	BRF200C3D		.NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	B	6
635	BACB30NU4K13		DELETED		
635A	BACB30VF4K12		.BOLT	B	20
640	BACR15BA3AD2		.RIVET- (V09192) (SPEC BACR15BA3AD2) (OPT BACR15BA3AD2 (V42838)) (OPT BACR15BA3AD2 (V53551)) (OPT BACR15BA3AD2 (V55580))	B	40

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-645	BRF200C4D		.NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	B	20
650	314T1325-4		.RING-NUTPLATE	B	1
655	314T1327-1		.DUCT ASSY	B	1

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